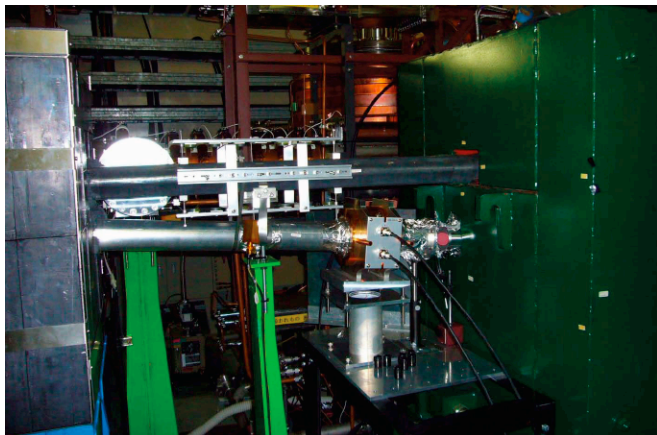
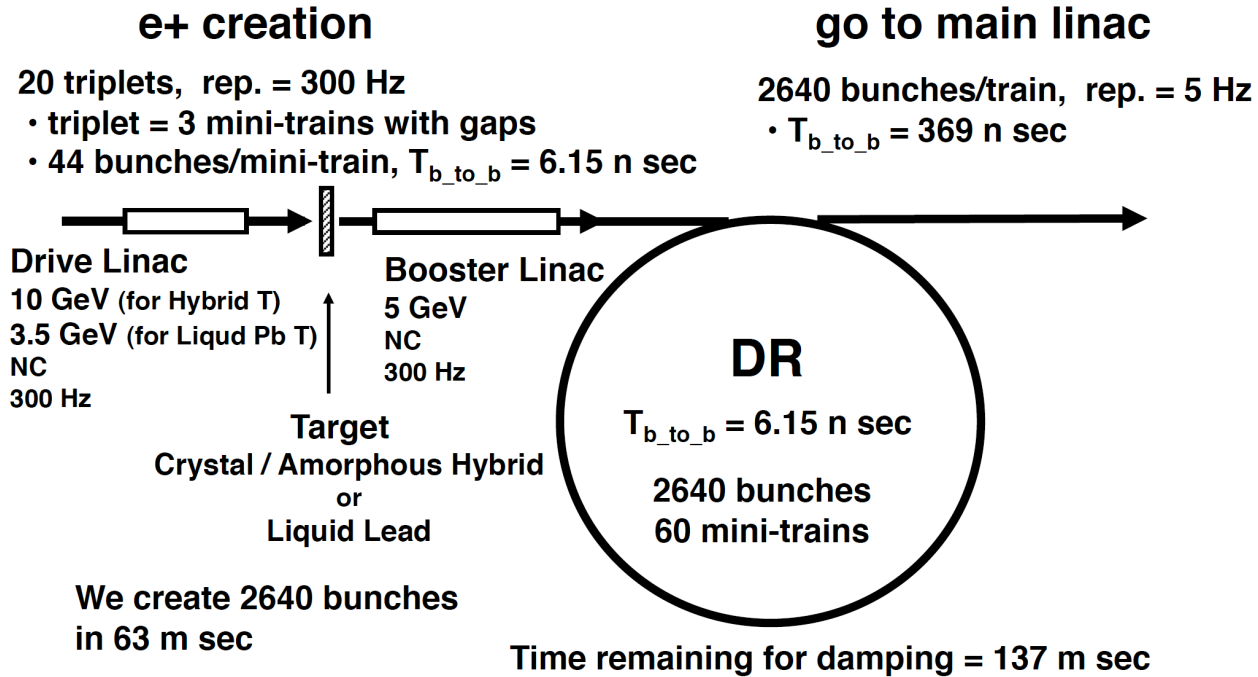


Preparation of a BN window test at KEKB ring



T. Omori (KEK)
ILC-CLIC e+ studies
phone meeting 06-Oct-2009

Many thanks to:

Cehab-san, Dadoun-san, Logachev-san, Bonder-san, Wanming-san, Wei-san, James-san, Ian-san, Susanna-san, Louis-san, Liu-san, Potylitsyn-san, Urakawa-san, Abhay-san, Kuriki-san, Takahashi-san, Suwada-san, Kamitani-san, Furukawa-san, Umemori-san, Sugimura-san, Kawada-san, Akagi-san, Iida-san

300 Hz Generation

300 Hz generation

e⁺ generation in 63 ms (c.f. UND generate e⁺ in 1ms)

(a) Liquid Pb target + Flux concentrator(1 micro sec)

- Drive e⁻ beam: 3.5 GeV, 5.9 nC, **300 Hz, NC Linac**
- e⁺ booster : 5 Gev, **300 Hz, NC Linac**

(b) Hybrid Target + Flux concentrator(1 micro sec)

- Drive e⁻ beam: 10 GeV, 3.2 nC, **300 Hz, NC Linac**
- e⁺ booster : 5 Gev, **300 Hz, NC Linac**

- **Aiming mature and low risk.**
- **Need R/D of targets**

↑ Parameters meet x1.5 margin.

c.f. parameters with no margin (presented in TILC09)

(a) Liq. Pb target: Drive e⁻ beam: 2.2 GeV, 5.9 nC

(b) Hybrid target: Drive e⁻ beam: 10 GeV, 2.1 nC

300 Hz generation

e+ generation in 63 ms (c.f. UND generate e+ in 1ms)

(a) **Liquid Pb target** + Flux concentrator(1 micro sec)

- Drive e- beam: 3.5 GeV, 5.9 nC, **300 Hz, NC Linac**
- e+ booster : 5 Gev, **300 Hz, NC Linac**

(b) Hybrid Target + Flux concentrator(1 micro sec)

- Drive e- beam: 10 GeV, 3.2 nC, **300 Hz, NC Linac**
- e+ booster : 5 Gev, **300 Hz, NC Linac**

- **Aiming mature and low risk.**
- **Need R/D of targets**

↑ Parameters meet x1.5 margin.

c.f. parameters with no margin (presented in TILC09)

(a) Liq. Pb target: Drive e- beam: 2.2 GeV, 5.9 nC

(b) Hybrid target: Drive e- beam: 10 GeV, 2.1 nC

Advanced Conventional e+ Source for ILC

Crystal/Amorphous Hybrid Target or Liquid Lead Target
Normal Conducting Drive and Booster Linacs in 300 Hz operation

e+ creation

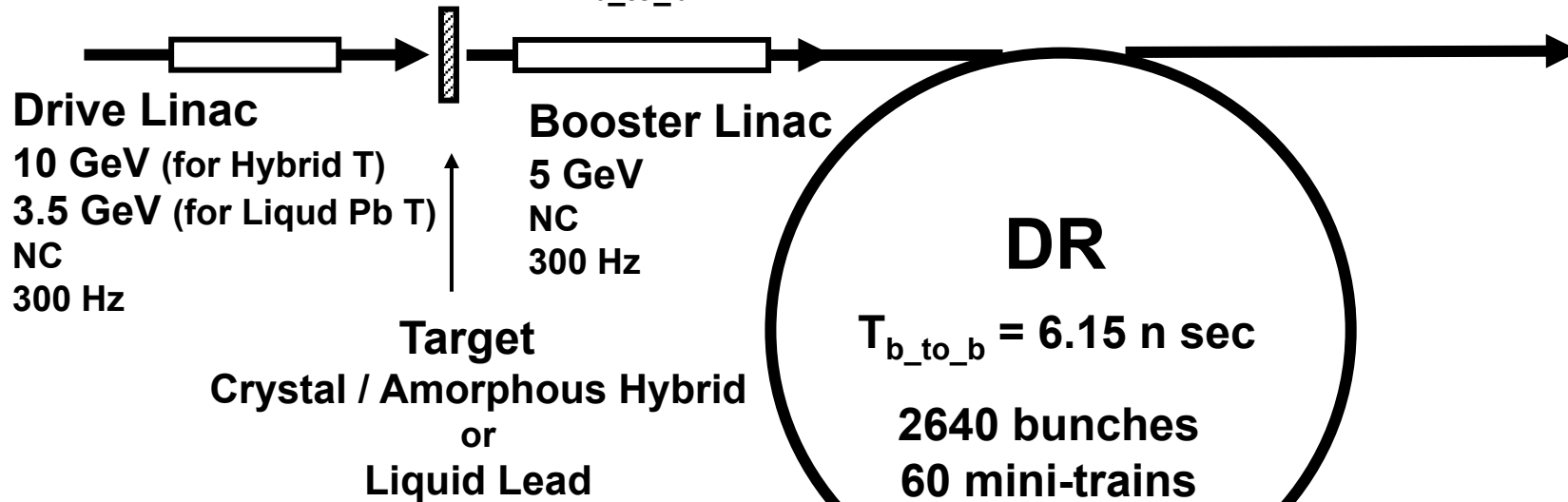
20 triplets, rep. = 300 Hz

- triplet = 3 mini-trains with gaps
- 44 bunches/mini-train, $T_{b_to_b} = 6.15$ n sec

go to main linac

2640 bunches/train, rep. = 5 Hz

- $T_{b_to_b} = 369$ n sec



We create 2640 bunches
in 63 m sec

Time remaining for damping = 137 m sec

Advanced Conventional e+ Source for ILC

Crystal/Amorphous Hybrid Target or Liquid Lead Target
Normal Conducting Drive and Booster Linacs in 300 Hz operation

e+ creation

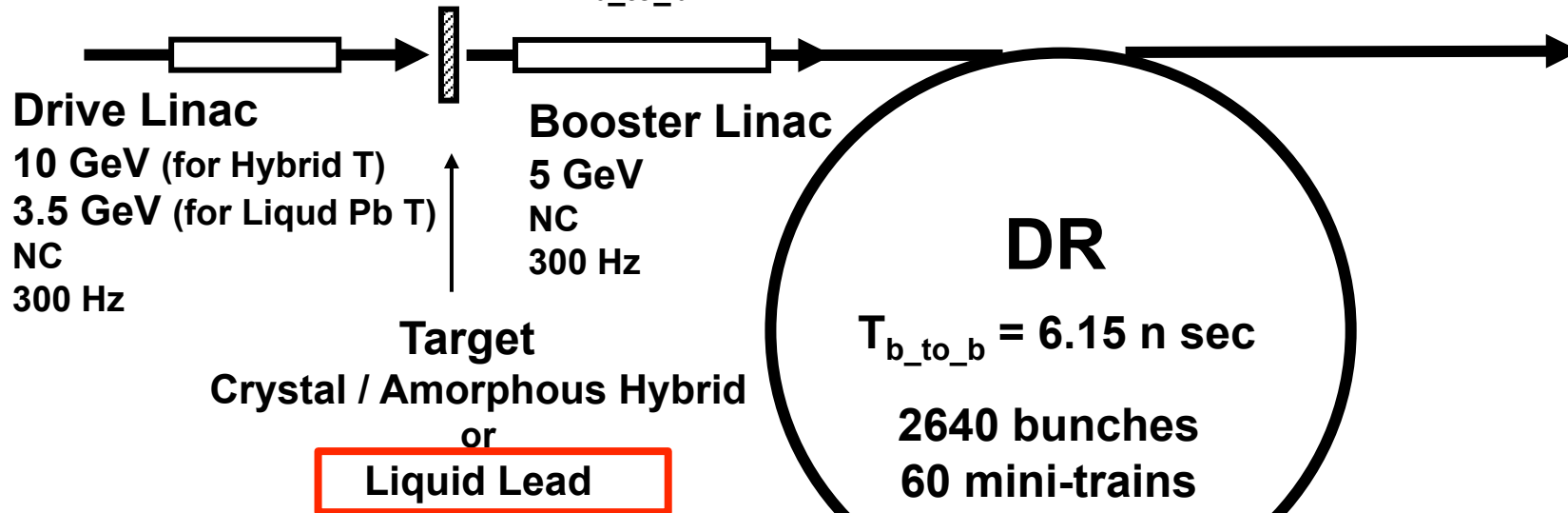
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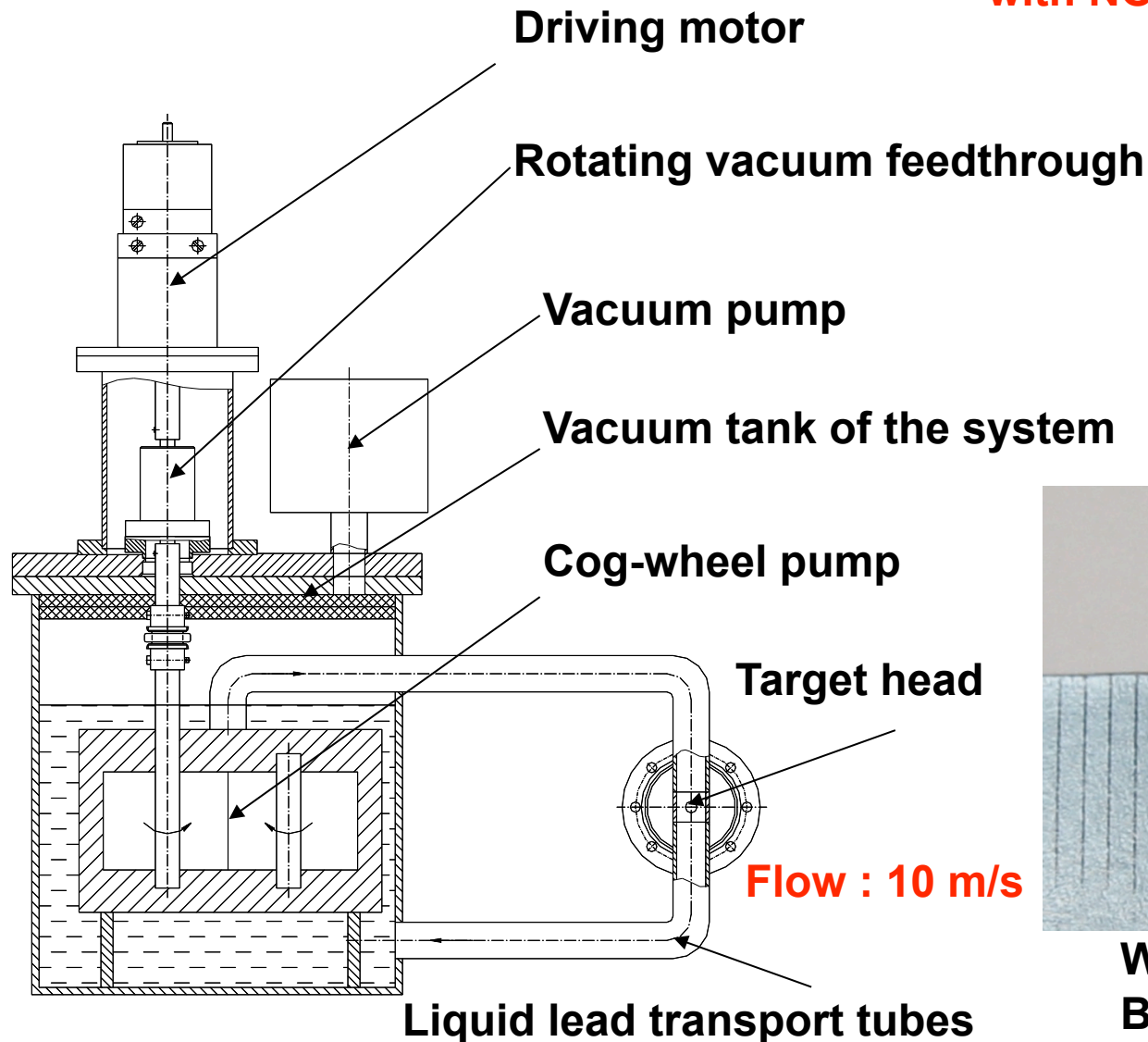
Time remaining for damping = 137 m sec

Liquid Lead Target

Prototype of Liquid Lead Positron Production Target

Logachev-san et al, BINP

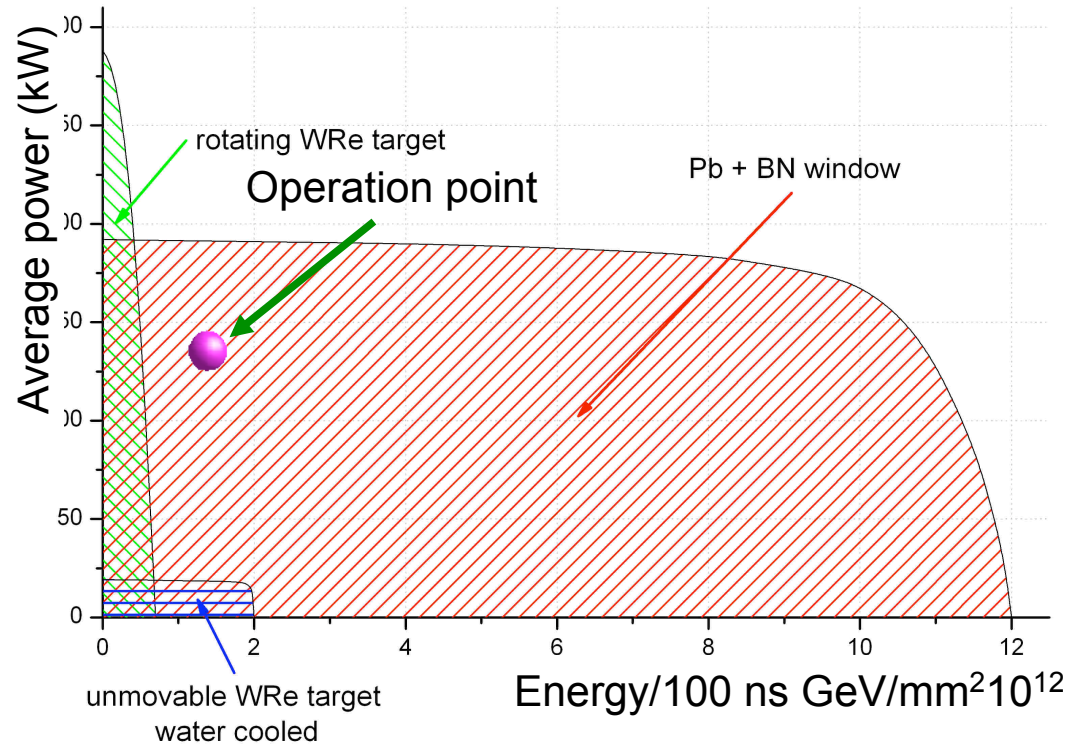
Operation experience 20000 h
with NO beam



Window thickness 4mm
BN disks for windows
Diameter 12mm

Liquid Pb-Sn Target

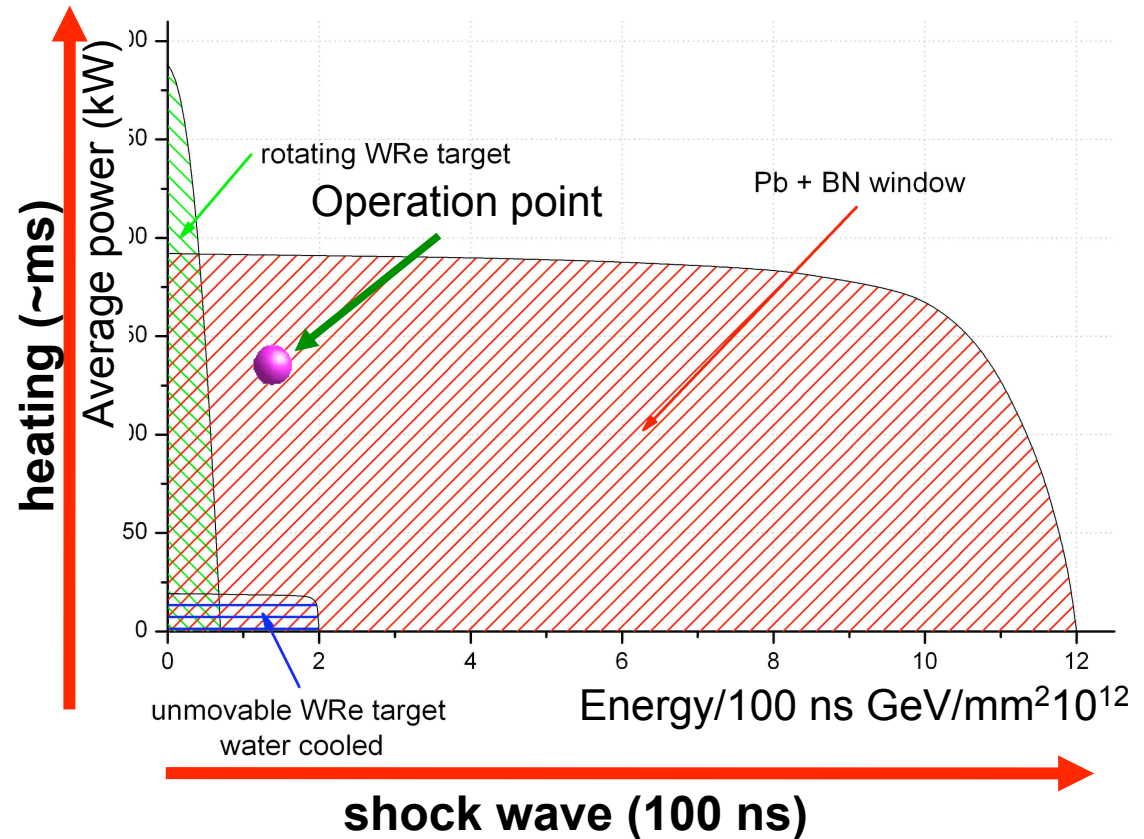
- Liquid Pb target + BN window is very strong against high peak power, but less average power.
- Pulsed operation (e.g. 100 bunches with 6.2ns spacing, 0.6 μ s, 150Hz) moderates thermal effects.
- In the pulse operation, capture efficiency is higher and incident electron can be fewer.



P. Logachov et al. in APAC2007

Liquid Pb-Sn Target

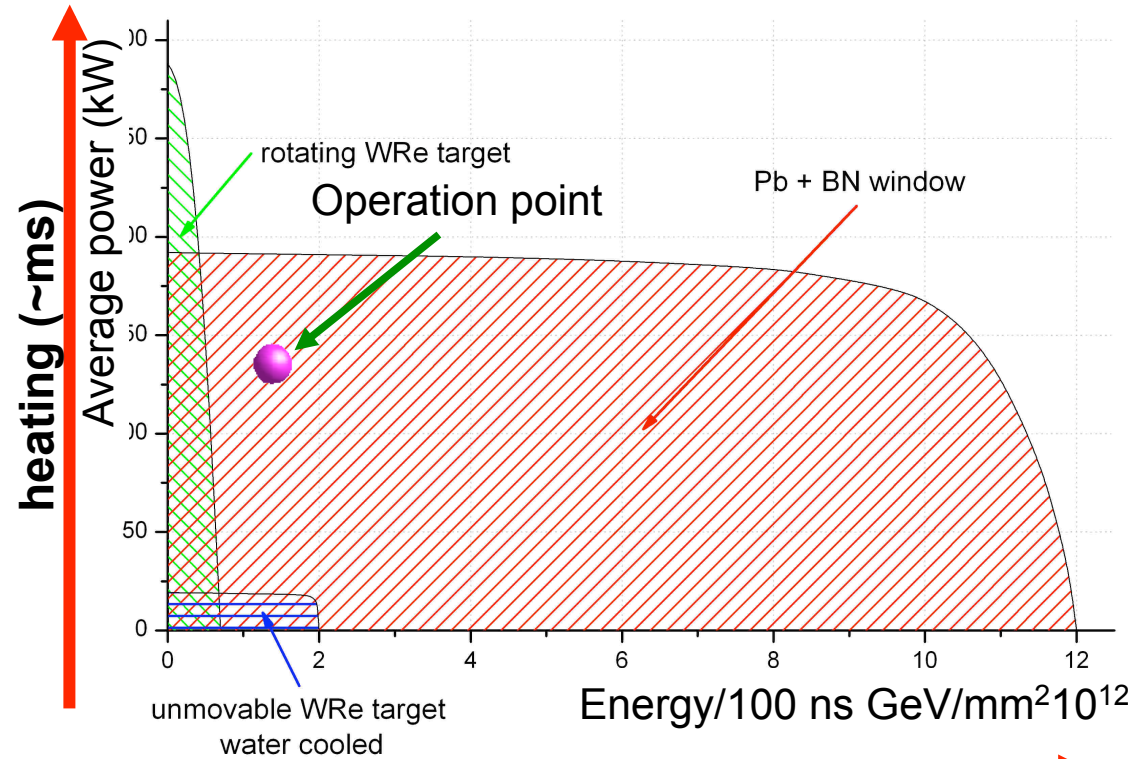
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P. Logachov et al. in APAC2007

Liquid Pb-Sn Target

Simulation (ANL)
shows OK



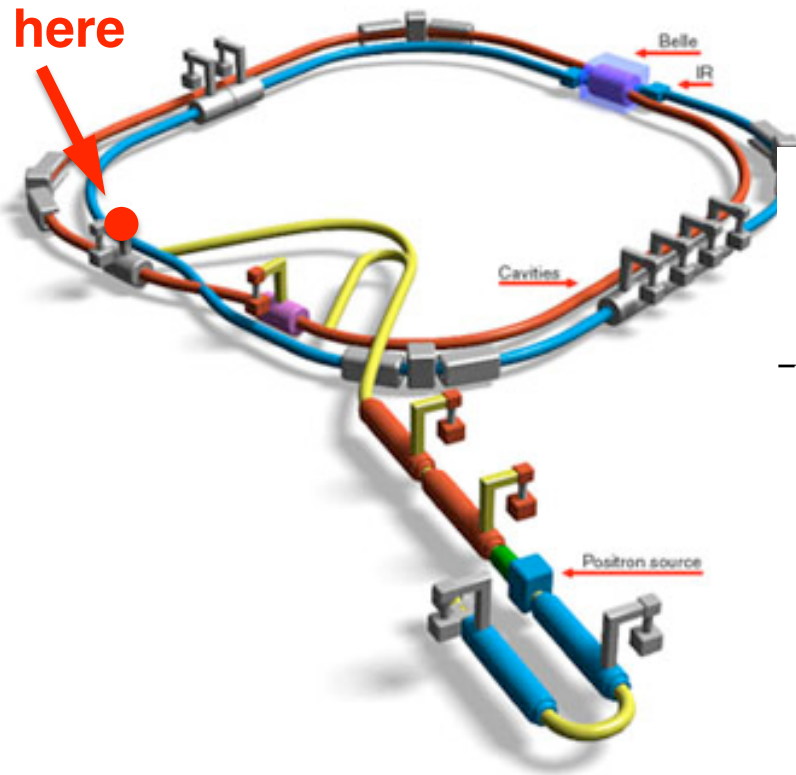
We are preparing a beam
test at KEKB ring

P. Logachov et al. in APAC2007

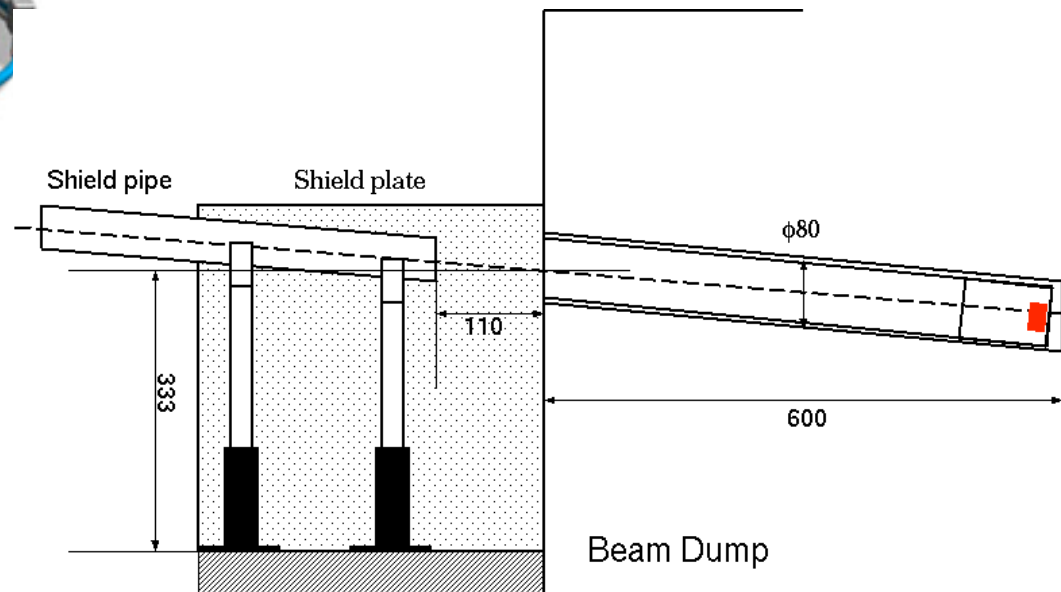
e+ target R/D

**Liquid Pb target
BN window test at KEKB ring
for Shock Wave Issue**

BN Window (for Liquid Pb target) Test at KEKB Ring



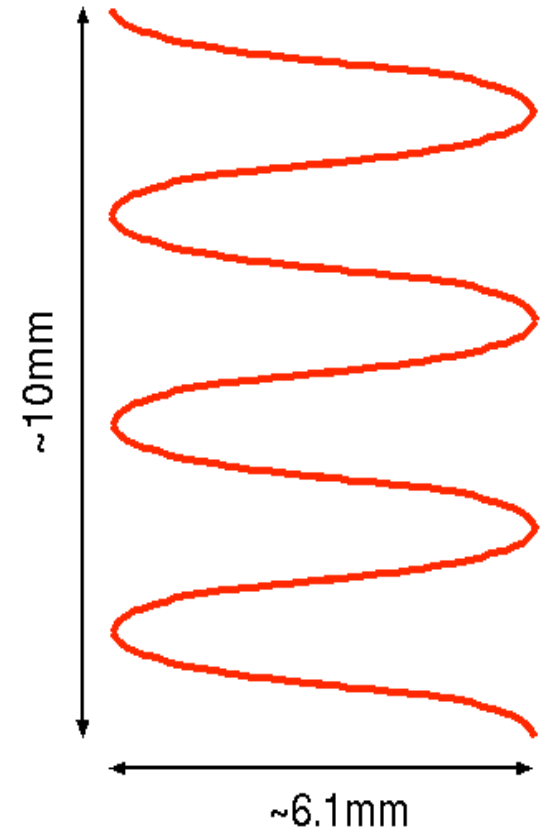
Stored beam and dump



- KEKB-HER: 8GeV, 10nC, 1300 bunches (1300mA)
- The beam is deflected by the abort kicker as shown when it is dumped.
- Because of "Step size" variation, the energy density is varied from 1810 to 13700 J/mm²

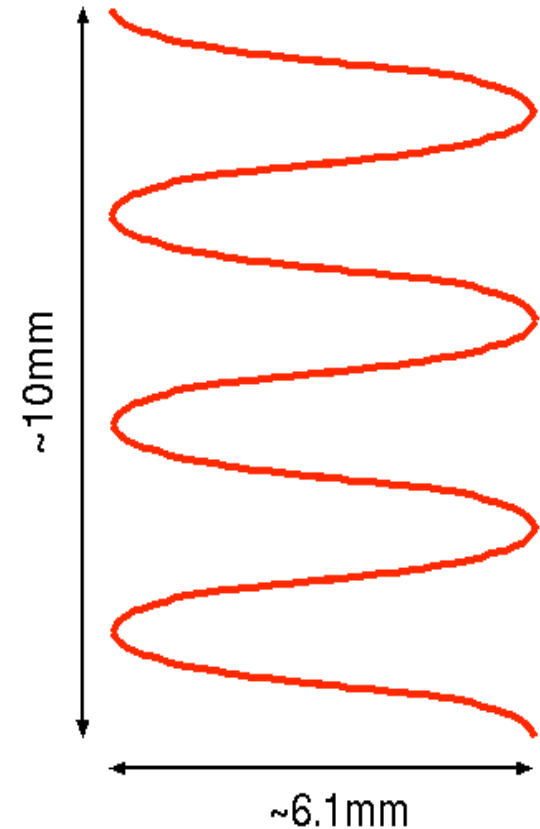
Beam Condition

- 10nC, ~1300 bunches, 10 μ s
- Bunch-by-bunch impossible
- Unable to change beam size (~1mm rms?)
- Swept by kicker (protect extraction window)
- Moves 7 μ ~ 45 μ /bunch on target (0.9mm ~ 6mm over 132 bunches)



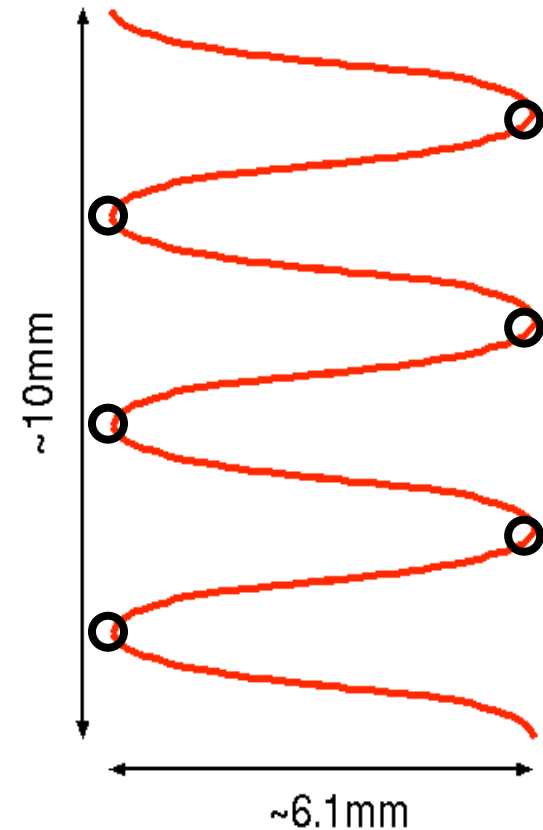
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- 10nC, ~1300 bunches, 10 μ s
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Beam Condition

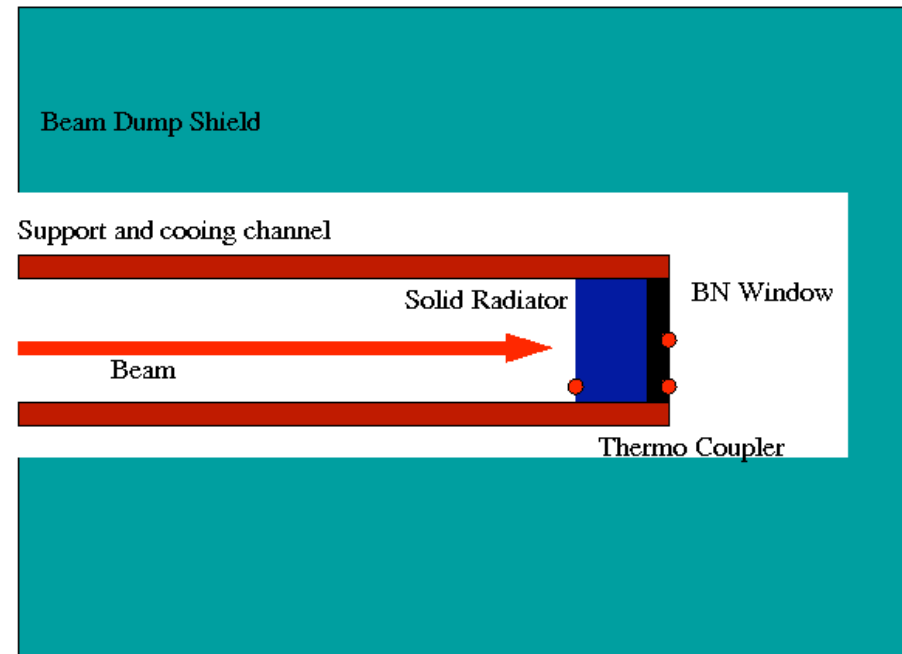
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- Swept by kicker (protect extraction window)
- Moves 7 μ ~ 45 μ /bunch on target (0.9mm ~ 6mm over 132 bunches)



○ 132 bunches
in ~ 1mm

KEKB Beam Dump setup

- ▶ It is a test for isolation window material for liquid Pb target system.
- ▶ Space is very limited for KEKB BD.
- ▶ Solid Radiator (Solid Pb) is placed before BN plate, as a test material.
- ▶ Final investigation for damage is made by optical and laser microscopy.



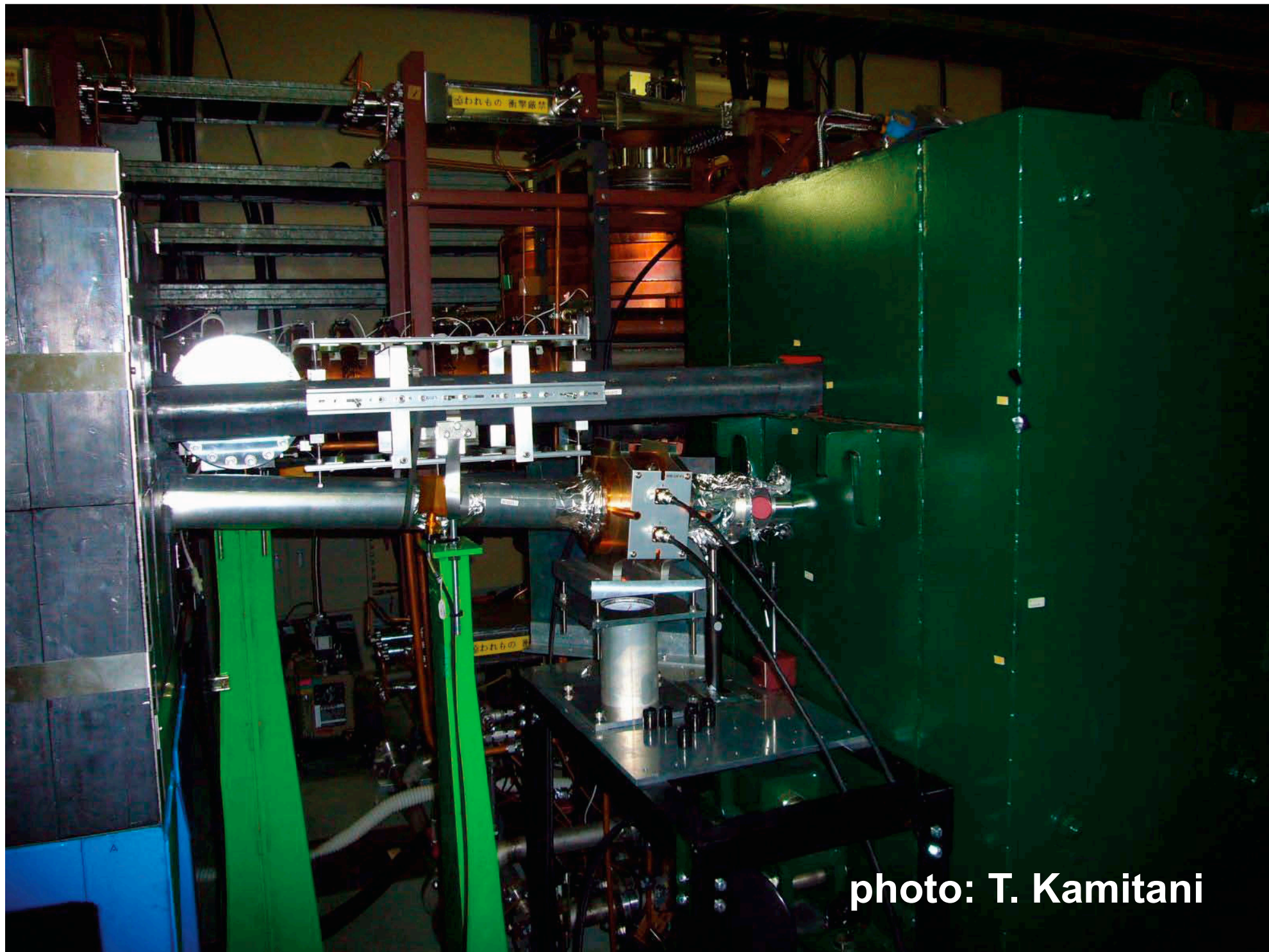


photo: T. Kamitani

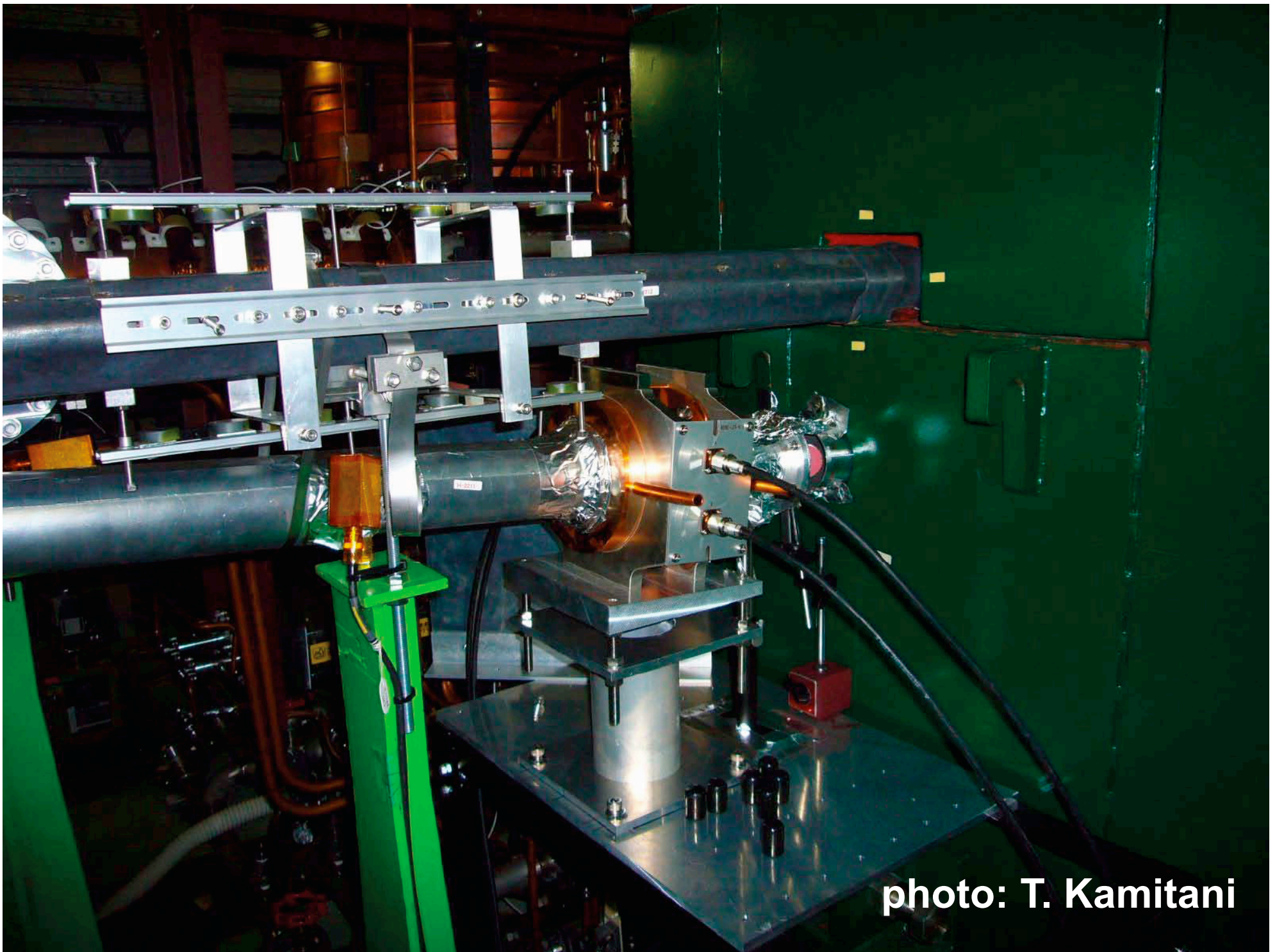


photo: T. Kamitani

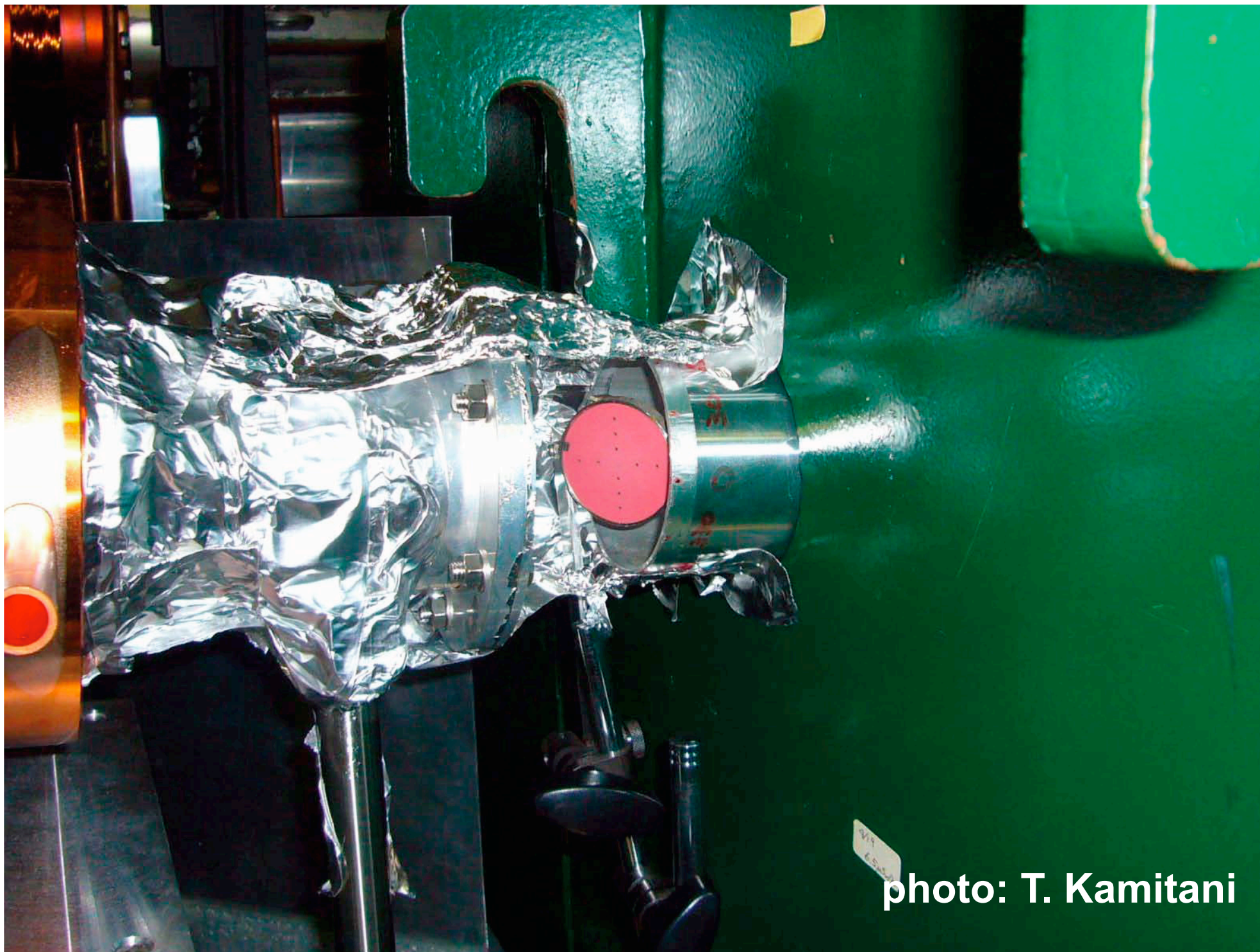
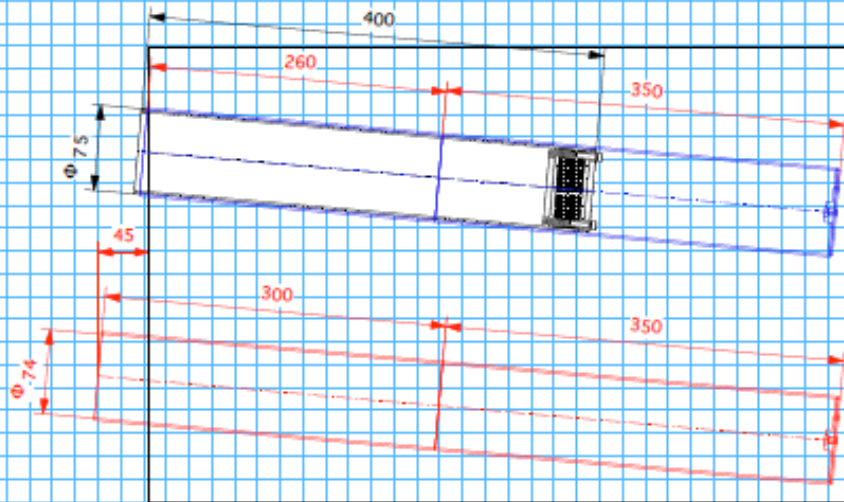
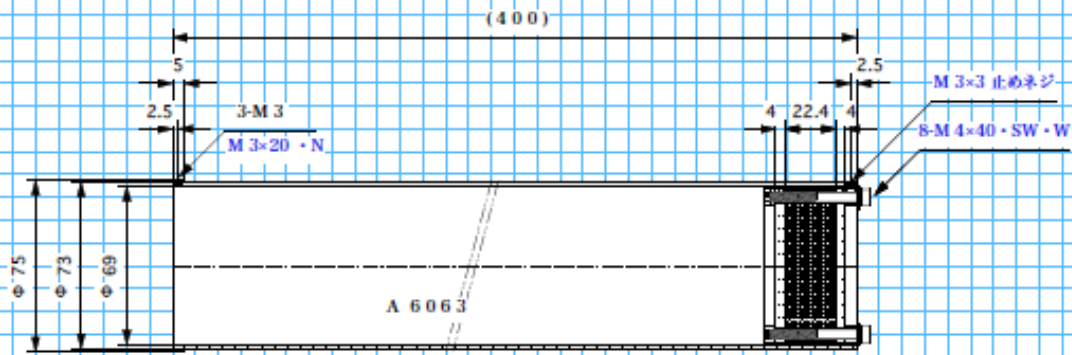
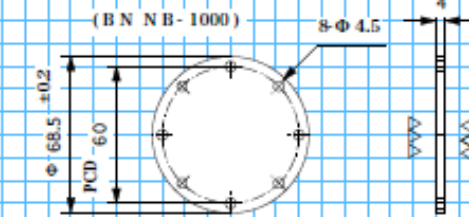


photo: T. Kamitani

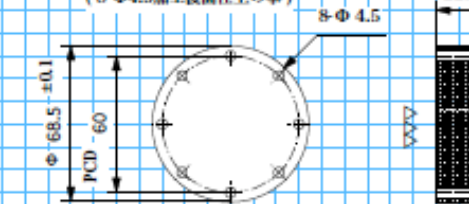
Drawing of the Sample and Holder



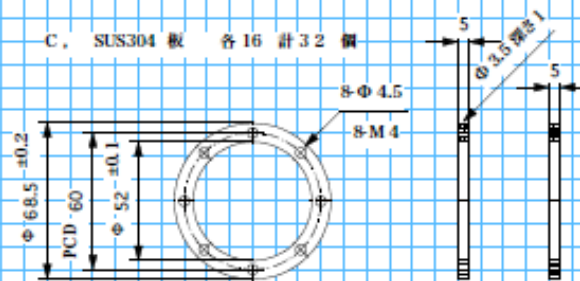
A, ボロンナイト板 32 個 (電気化学工業)
(BNN-1)



B, 鉛板 16 個
(8- $\phi 4.5$ 加工後面仕上の事)



C, SUS304 板 各 16 計 32 個



機械加工 6.3S

材質 A 6063

備数 16 式

三角法	尺度 1/2	作成: 2009年9月14日
記事	確認	鉛ターゲット窓試験装置
設計	清野	図番: 3 - 5550 改符
有限会社 清和製作所	工事番号	1208

Summary

Summary

Status of the BN window test at KEKB ring

1. Preparation is on going.
2. We will use a sandwich of BN-SolidPb-BN as a sample.
3. We started fabrication of samples and sample holders.
4. We will have 4 times of short machine time in Oct-Dec.
5. First test will be on October 22nd.

Backup Slides

Comparison to Warm Machines

GLC/NLC (warm LC)

$$N_{e^+/\text{bunch}} = 0.7 \times 10^{10}$$

$$N_{\text{bunch/train}} = 200$$

3 targets (conventional)

150 Hz (6.7 m sec train to train)

ILC (cold LC)

$$N_{e^+/\text{bunch}} = 2 \times 10^{10}$$

$$N_{\text{bunch/train}} = 1320 = 10 \times 132$$

x 3

x 1/1.5

300 Hz generation: similar to warm machines

in view point of target thermal/shock issues (diff = x2)

Need 6 targets ?

1 target --> Hybrid or Liquid-Lead target

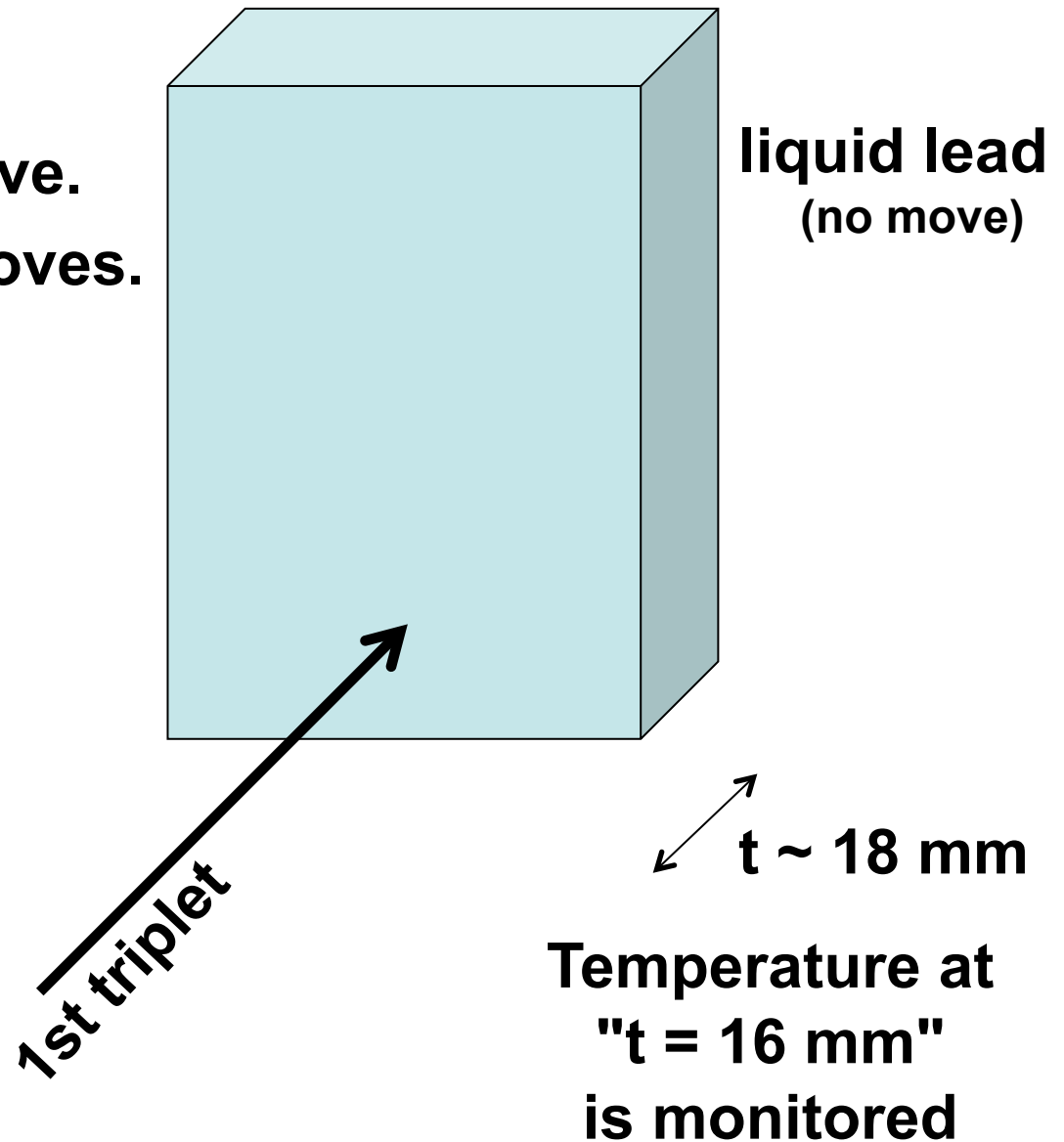
e+ target R/D

**Liquid Pb target
(Simulation Study of Heat Issue)**

Simulation of heating by beam (Wanming-san)

Model

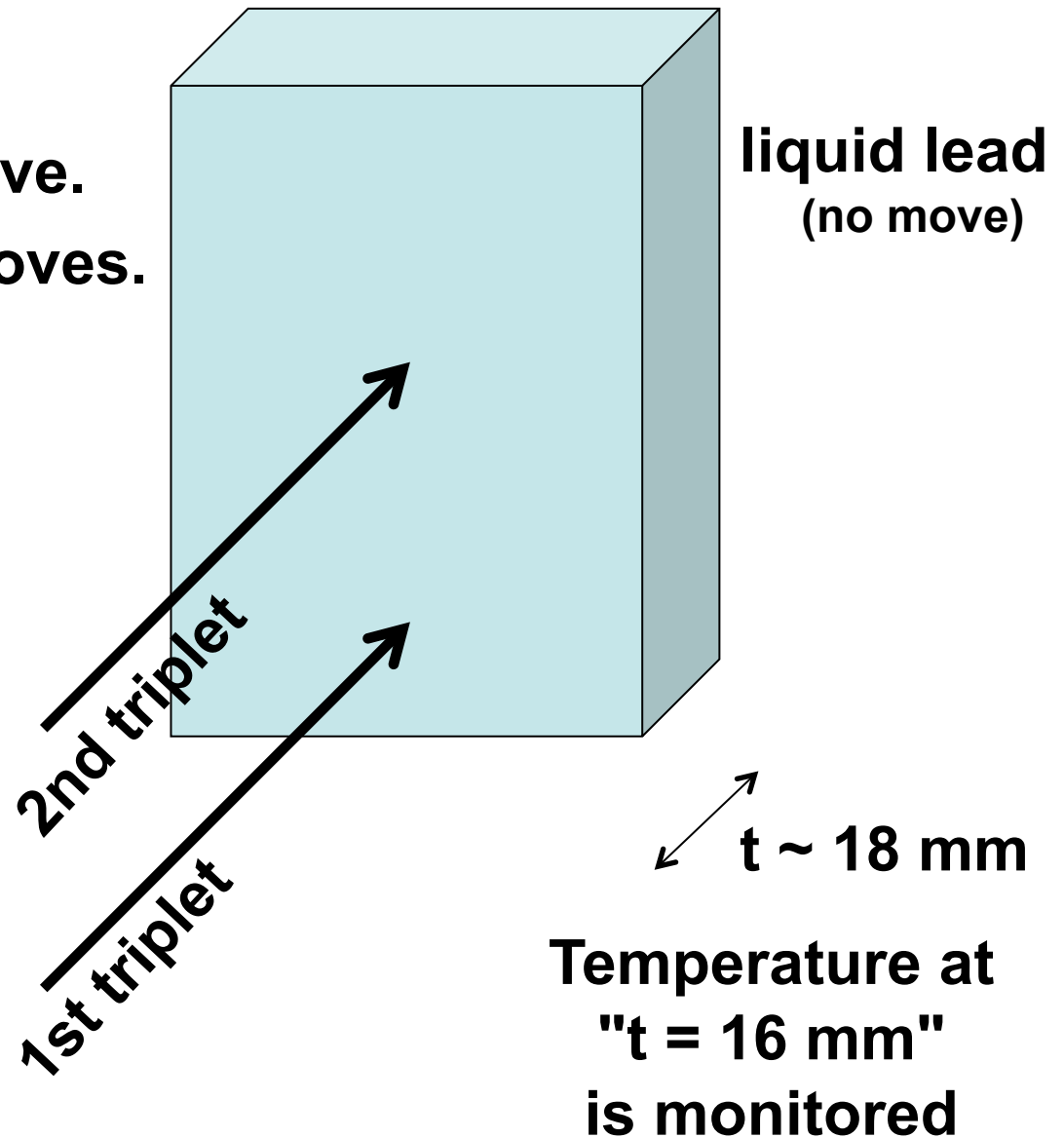
- Liquid Lead doesn't move.
- Beam injection point moves.



Simulation of heating by beam (Wanming-san)

Model

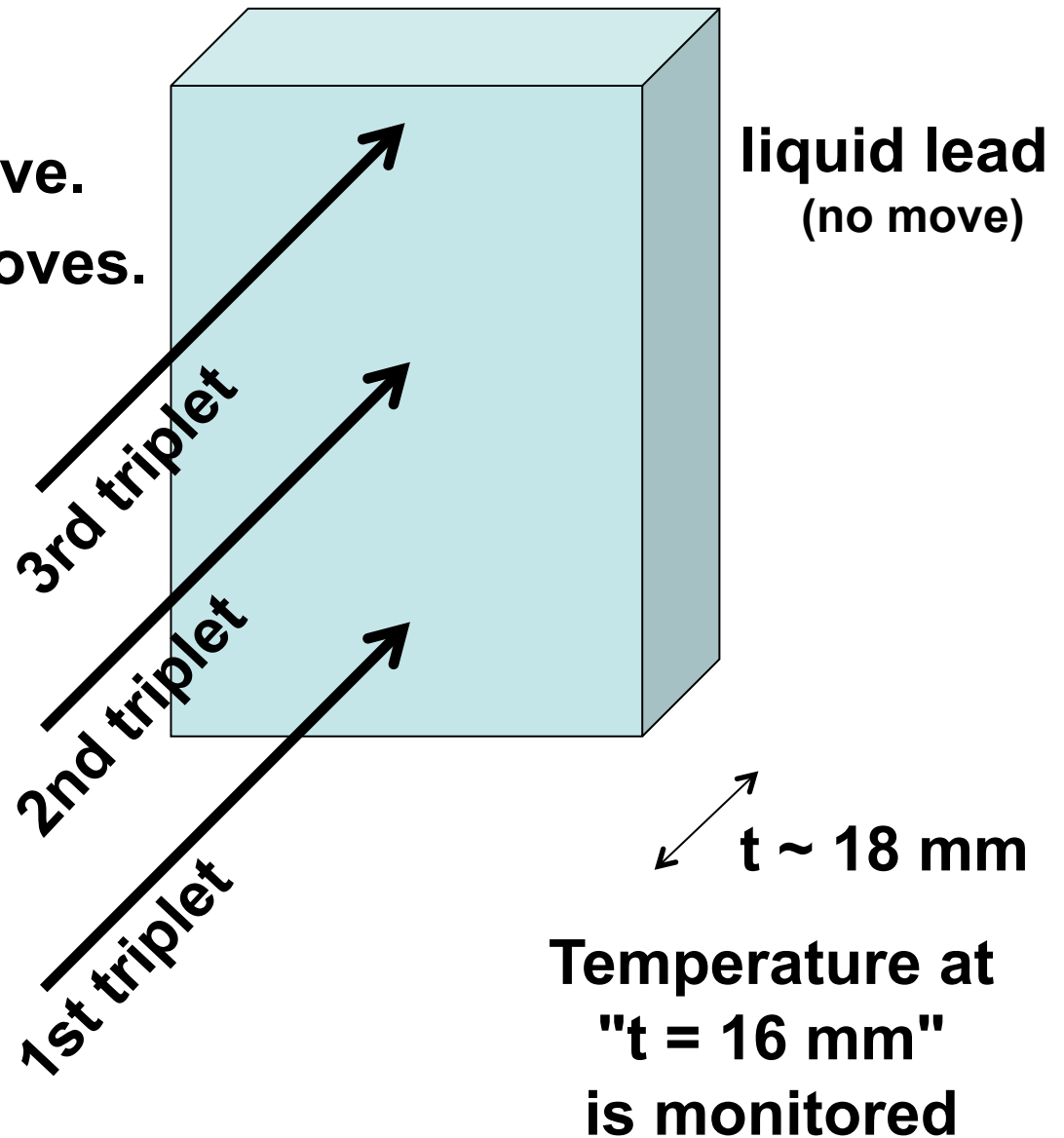
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Simulation of heating by beam (Wanming-san)

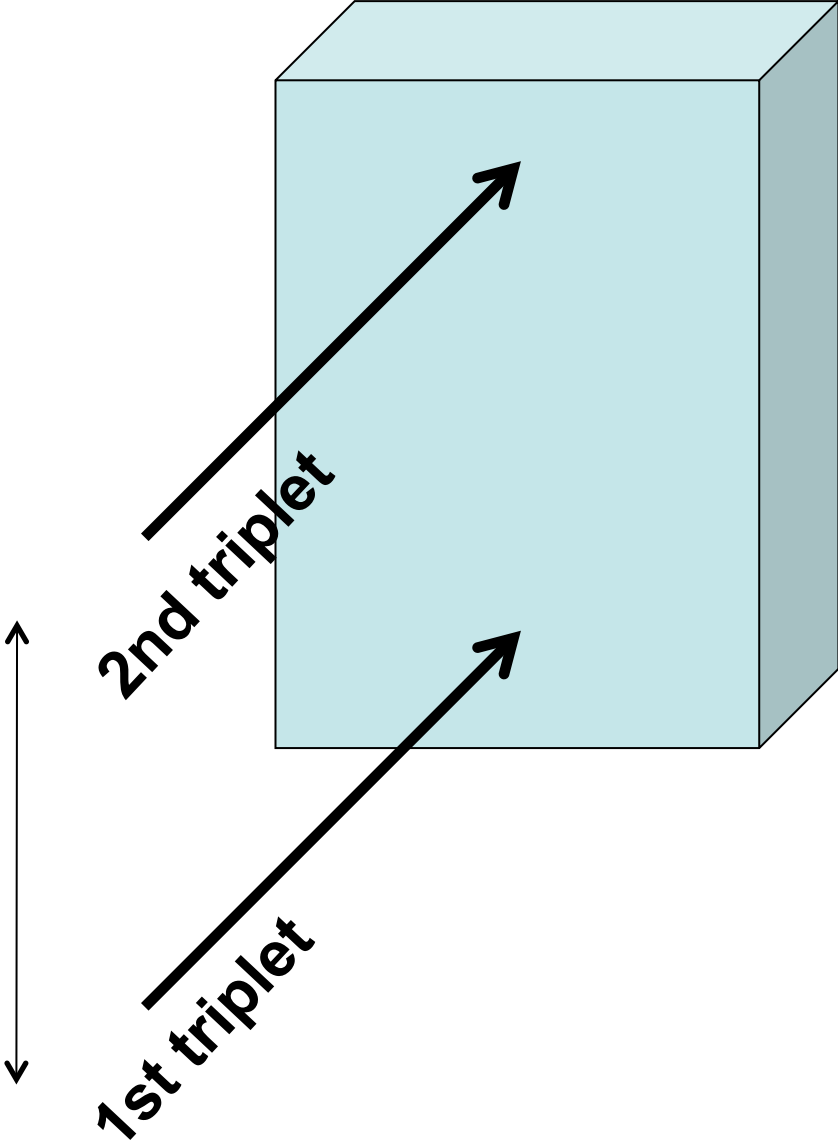
Model

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- Beam injection point moves.

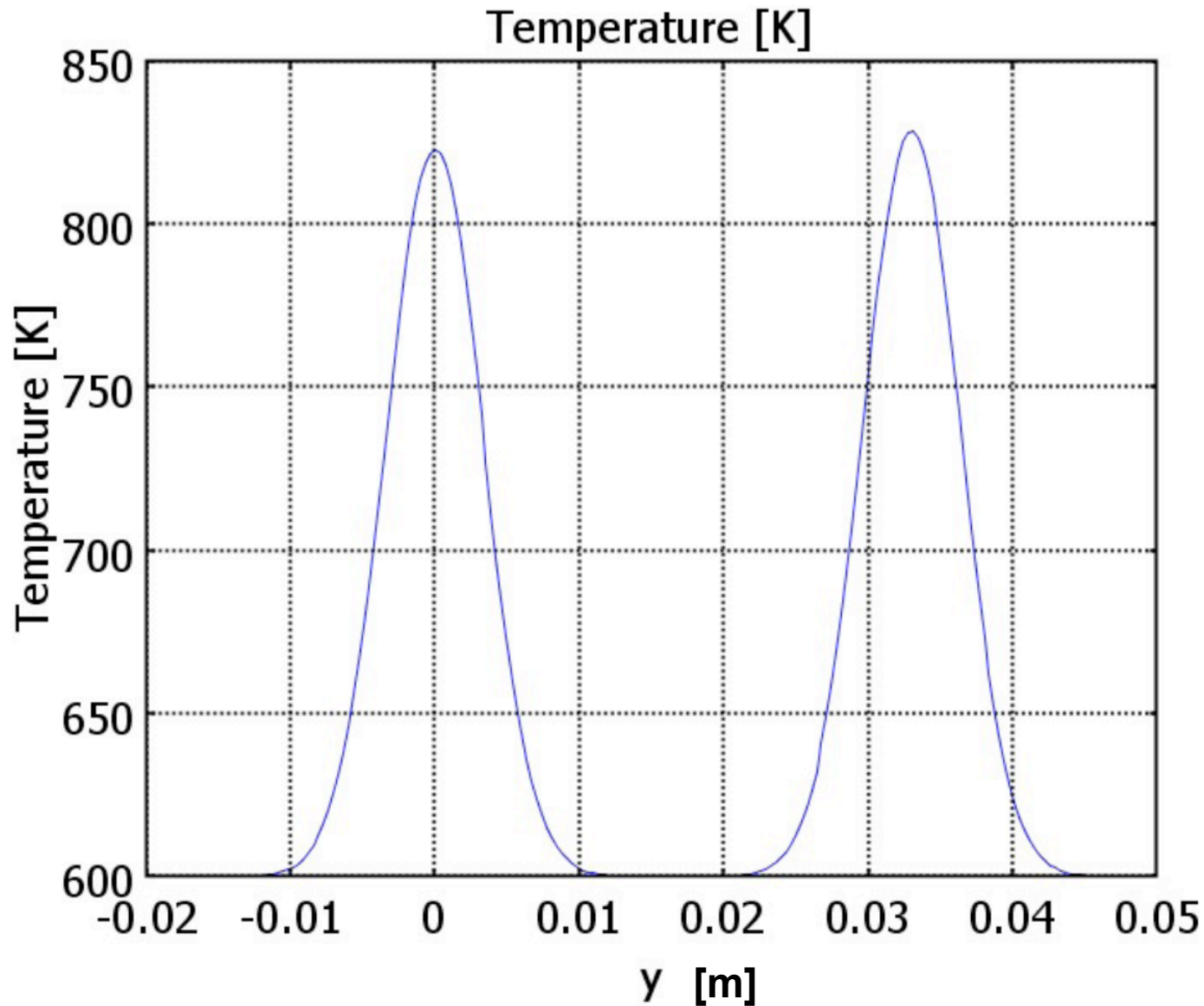


10 m/s, after 2 triplets

**0.033 m (33 mm)
= 10 m/s x 3.3 ms**



10 m/s, after 2 triplets



sim. was done with 2.2 GeV and 5.9 nC.

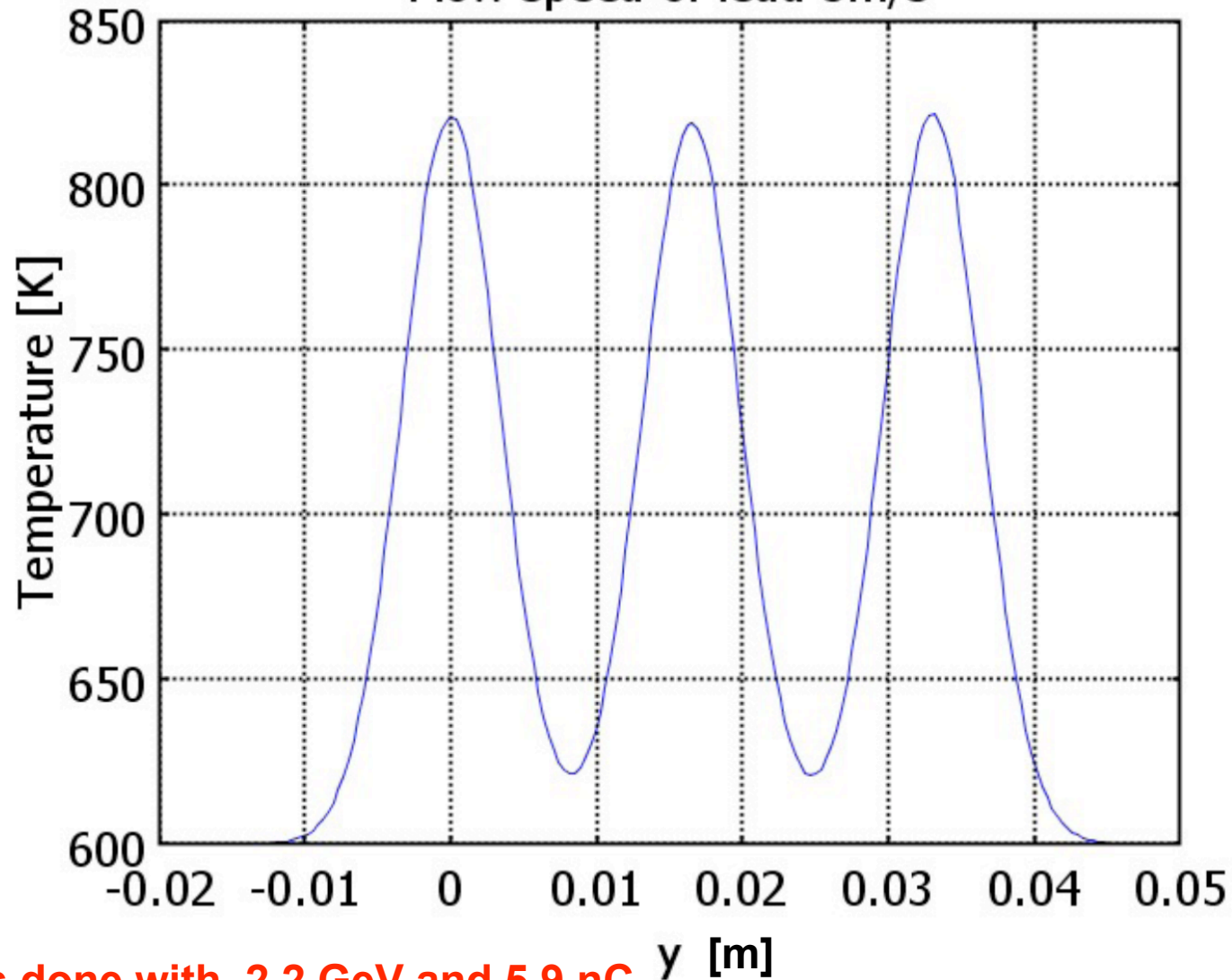
If 2.2 GeV \rightarrow 3.5 GeV, ΔT change 220 K \rightarrow 350 K

Wanming (ANL)

5 m/s, after 3 triplets

Temperature on line $x=0, z=1.6\text{cm}$

Flow speed of lead 5m/s

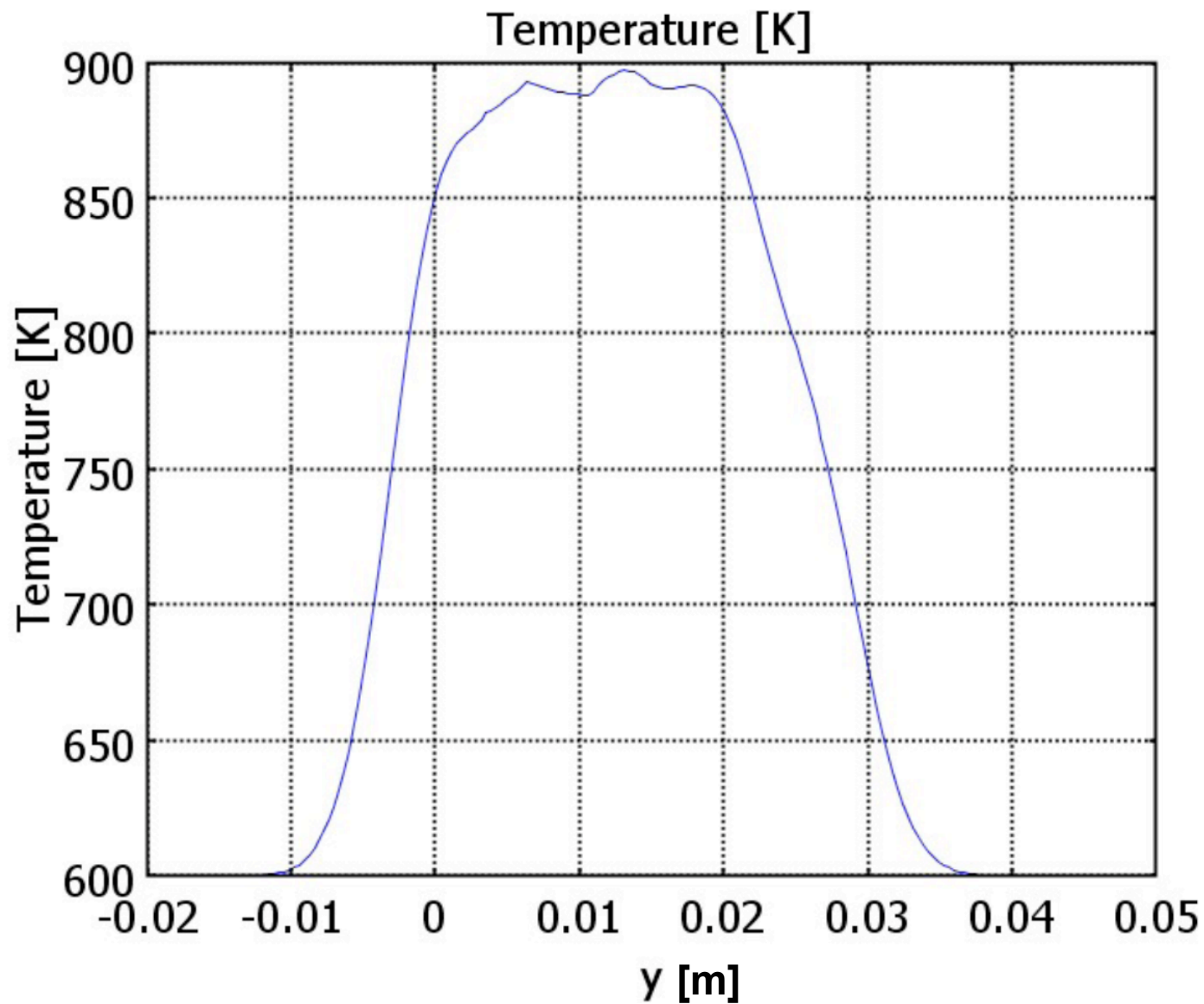


sim. was done with 2.2 GeV and 5.9 nC.

If 2.2 GeV \rightarrow 3.5 GeV, ΔT change 220 K \rightarrow 350 K

Wanming (ANL)

2 m/s, after 5 triplets



sim. was done with 2.2 GeV and 5.9 nC.

If 2.2 GeV --> 3.5 GeV, ΔT change 290 K --> 460 K

Wanming (ANL)

Simulation of heating by beam (Wanming-san)

- **No heat problem in 300 Hz generation**
- **Flow speed can be low.**
10 m/s is not necessary.
Probably 3 - 4 m/s is OK.
- **Temperature is 950 K (= 650 C)**
if flow speed = 3 - 4 m/s.
Lower than brazing melting temp. (800-900C).