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# **Status of CCD-based vertex detector R&D for a linear collider**

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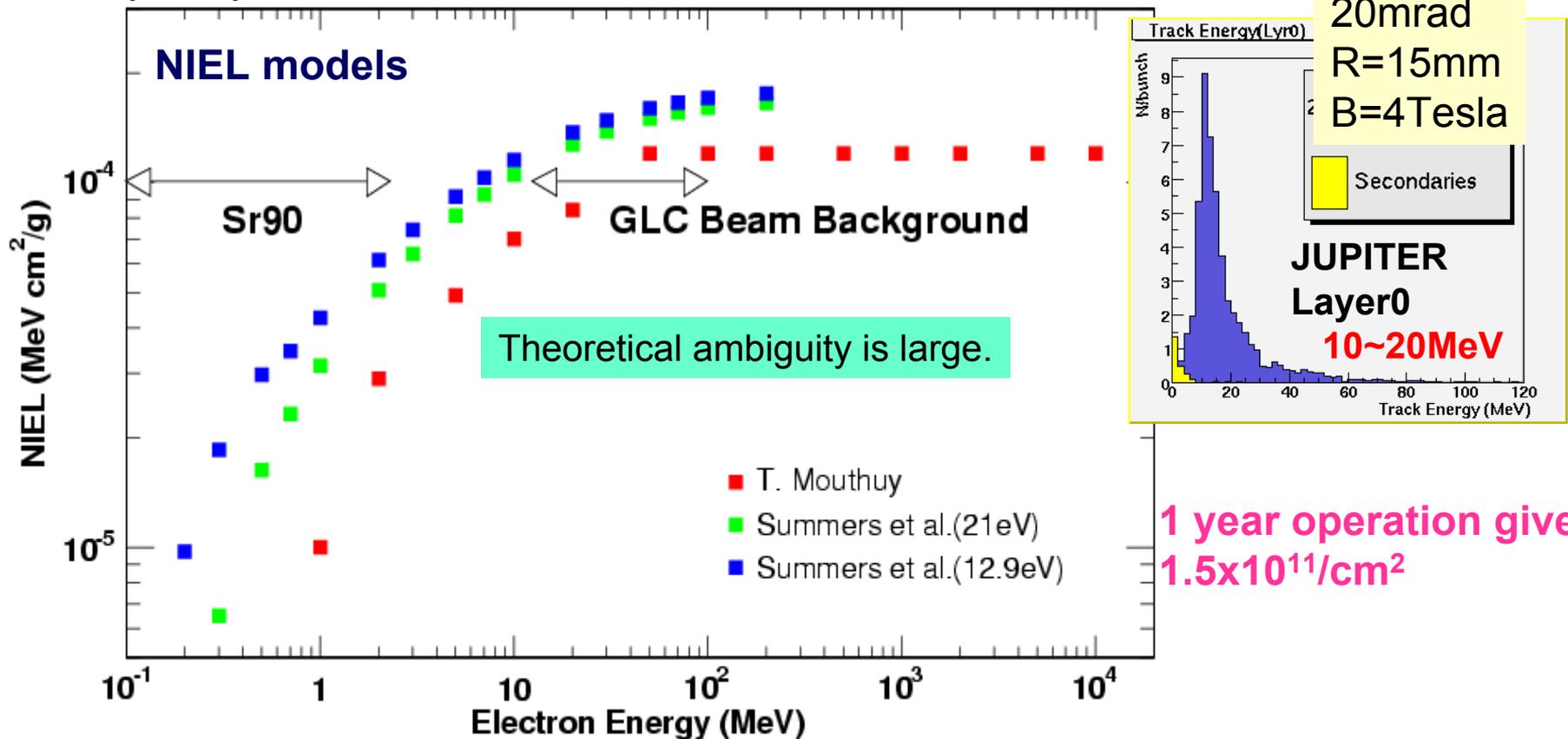
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Y.Sugimoto, A.Miyamoto, KEK  
K.Abe, Tohoku Gakuin Univ.**

# Objective

- VTX requirement needed for a linear collider
  - Excellent impact parameter resolution for b/c tagging
  - Must be
    - High resolution detector - Intrinsic resolution
    - Close to the interaction point - Small extrapolation
    - Low materials - Minimum Multiple scattering
  - CCD is a one of the candidates, but...
    - Issues
      - Radiation tolerance at realistic conditions
        - High energy charged particles
      - Spatial resolution at faster readout cycle
        - Diffusion is a key process for a excellent spatial resolution
      - Flatness of a thin detector

# Radiation damage

- Surface damage appears as increase of dark current due to interface charge.
- Bulk damage increases a CTI which is proportional to Non Ionizing Energy Loss (NIEL).

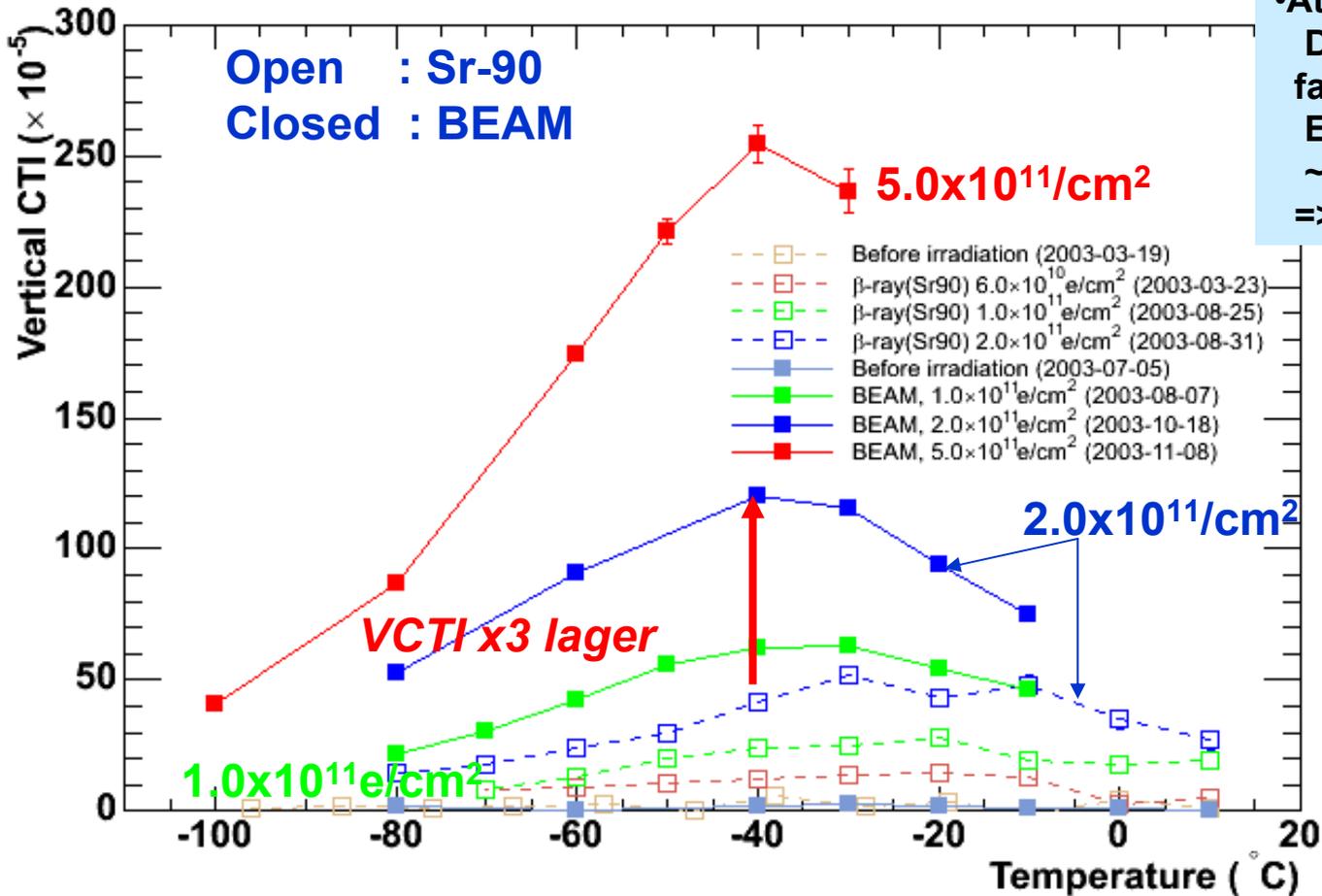


1 year operation gives  
1.5x10<sup>11</sup>/cm<sup>2</sup>

**CTI caused by the High Energy Electron (more than 10 MeV) should be studied.**

# Charge Transfer Inefficiency

S5466 HPK CCDs had been irradiated by 150MeV electrons at LNS Tohoku Univ.



- VCTI for beam irradiation is 3 times larger than that for Sr90 irradiation.

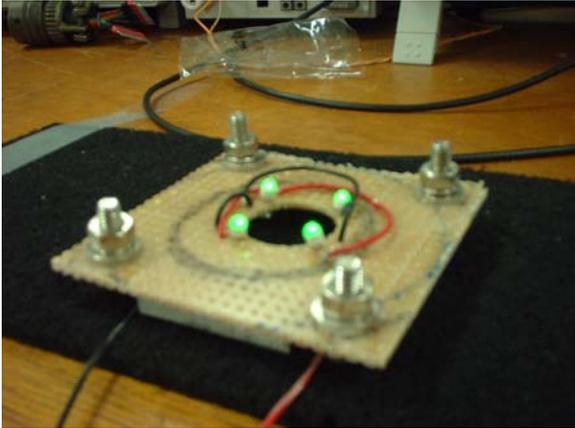
- At above -40C,  
Dark current works as fat zero charge.  
Emission time become shorter ~ ms.  
=> Suppression of CTI.

250kpix/s  
R/O cycle 2s  
w/o bias/clocking.  
at room temp.

The effect in VCTI is not larger than the theoretical prediction.  
But actually, high energy charged particle gives more damage to CCD.

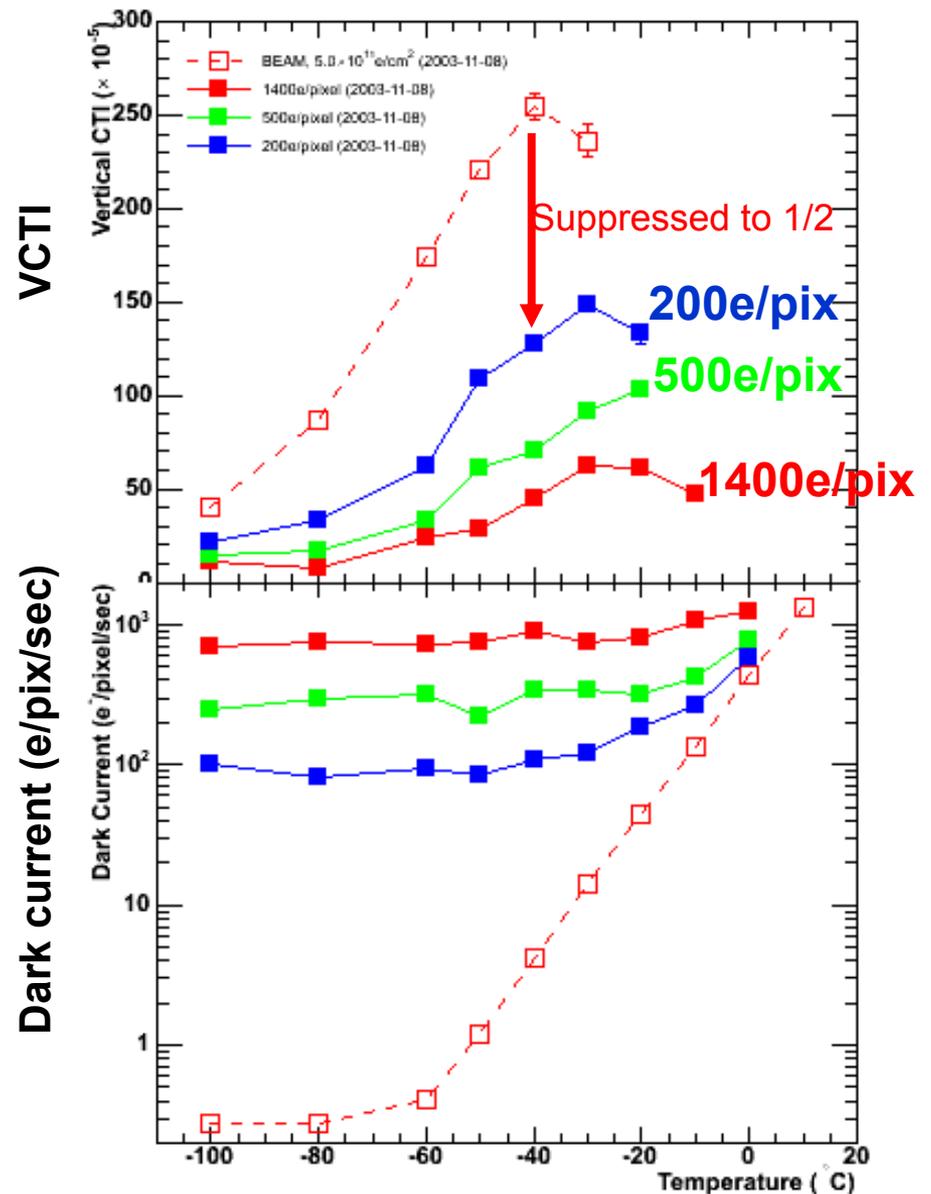
# Fat zero injection

CCDs: High energy electron irradiated sample ( $5 \times 10^{11} \text{e/cm}^2$ ).



LED was used for injecting the fat zero charge.  
LED light makes sacrificial charge in CCD.  
It fills up traps and improve the CTI.

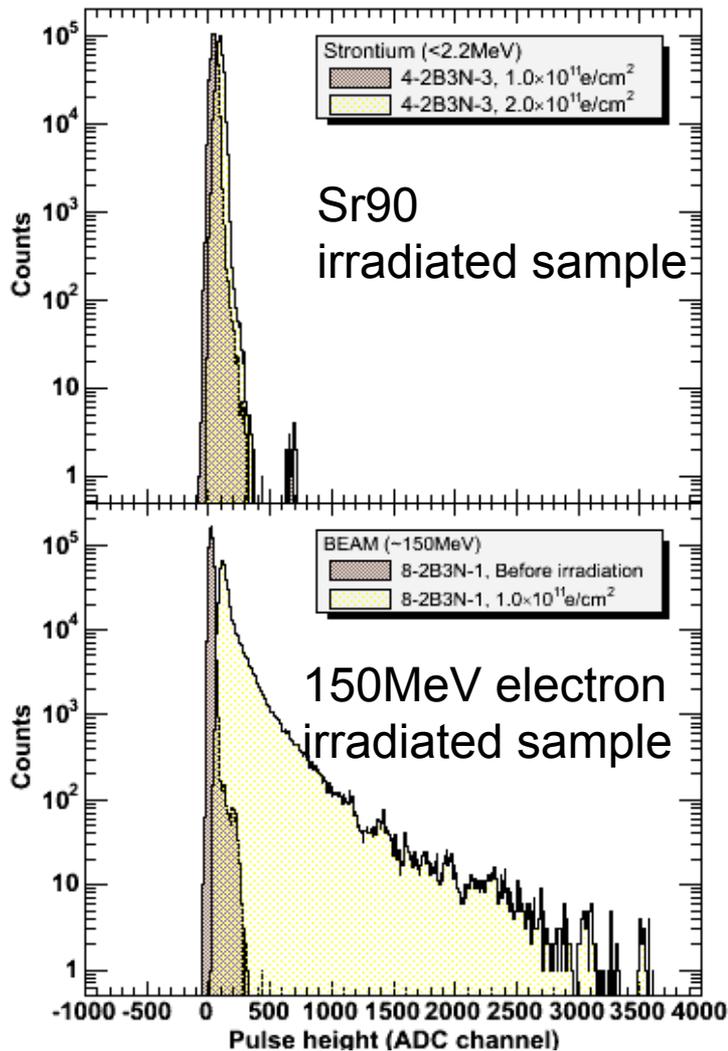
VCTI suppression by fat zero injection  
had been confirmed.



G.Iwai

# Hot Pixels

Temp. of +10 deg,  
R/O Cycle of 2 sec.

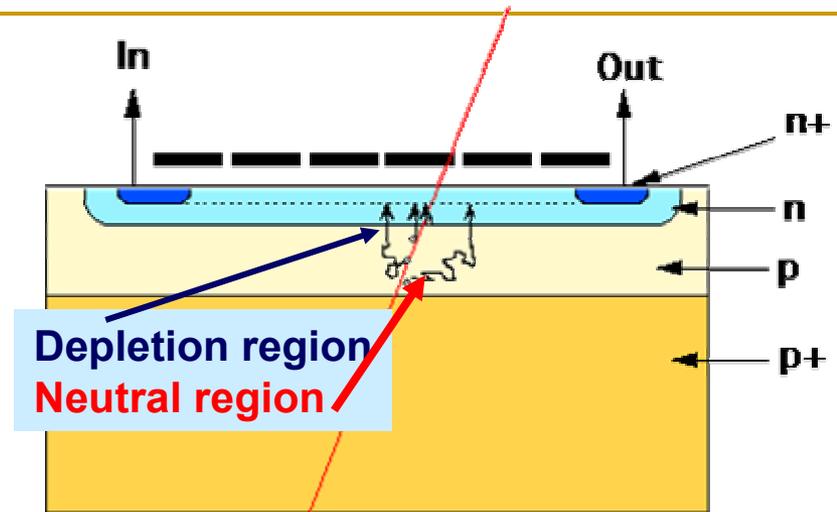


Observed only in beam irradiated CCDs.

Presumably due to cluster defects  
which can not be created by the low energy  
electrons.

# Diffusion study

- Diffusion of signal electrons in epitaxial layer is essential for excellent spatial resolution in CCD.
  - Charge sharing ratio improves the spatial resolution
  - Diffusion length is  $L \sim \sqrt{Dt}$   
 $L=20\mu\text{m}$  @  $t=100\text{ns}$
- If accumulation time < diffusion time
  - Signal becomes an afterimage.
  - Neutral region is essential for charge sharing properties.



## Study using Laser System

YAG Laser 1064nm/532nm

Laser fire jitter < 1ns

Laser spot at sample 4 $\mu\text{m}$  x 4 $\mu\text{m}$

## Sample CCDs

Hamamtsu S5466

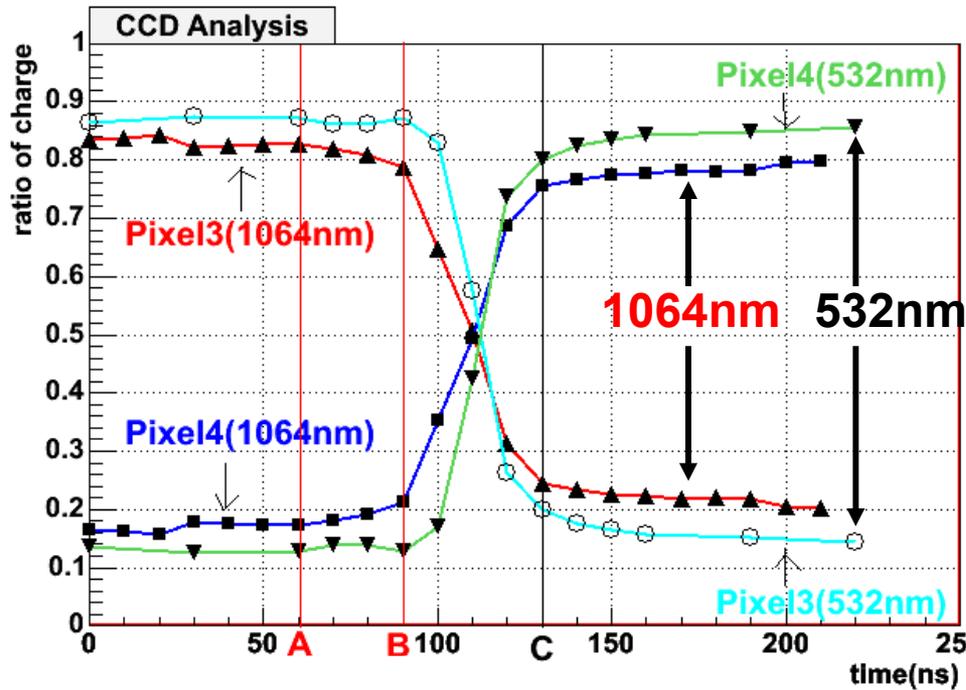
Pixel pitch 24 $\mu\text{m}$  x 24  $\mu\text{m}$

Epitaxial layer 10 $\mu\text{m}$



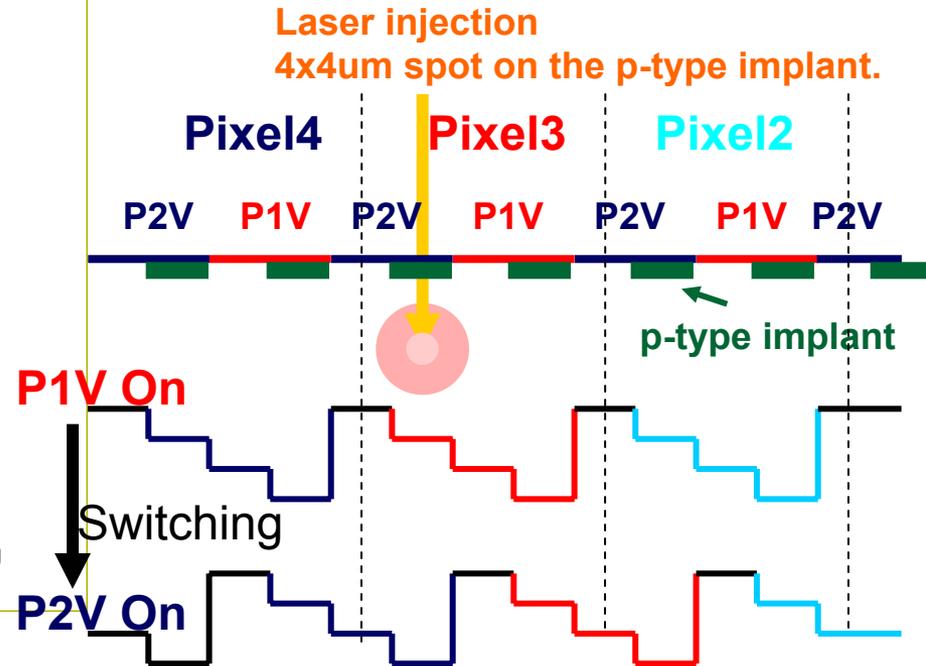
# Short range time scanning around pixel switching

## Comparison of 1064nm with 532nm laser signal.



Signal induced by 1064nm laser is more affected by the diffusion in the neutral region. It takes more time for pixel switching. It is demonstrated in the figure.

The timing of laser injection was delayed to estimate signal collection time.



For more precise analysis, the study using the faster readout CCDs is desirable!!

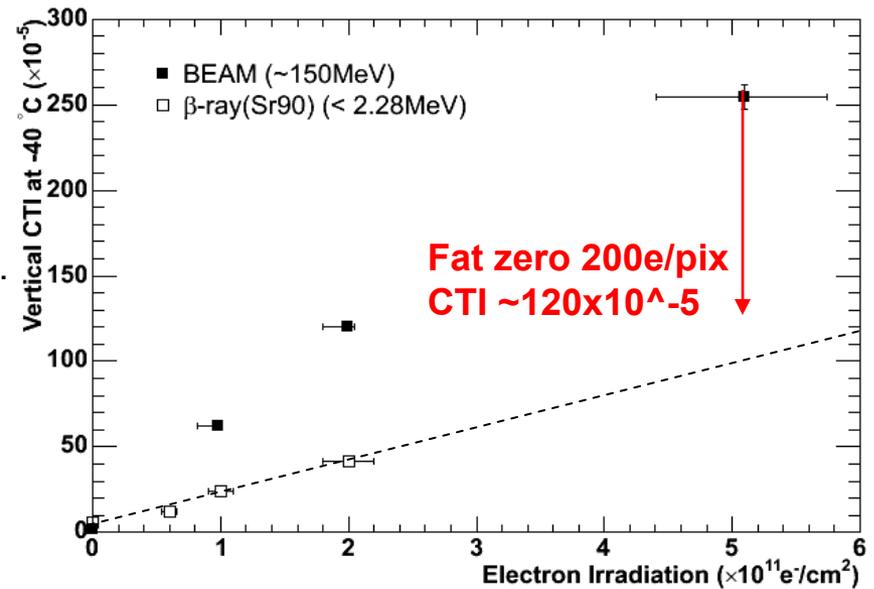
# Summary

## Radiation damage

- CTI in 150 MeV electron irradiation had been studied.
- VCTI for beam irradiated CCDs increases about 3 times than Sr-90 sample.  
At -40 C,  $2 \times 10^{11} \text{e}/\text{cm}^2$ ,  $\text{VCTI} \sim 1.2 \times 10^{-3}$
- Fat zero injection using LED was demonstrated.  
VCTI is improved to a half of normal operation, by 200e/pix fat zero injection.
- The other choice of improvements will be possible,  
Notch structure, Faster readout before trapping.

## Diffusion study

- Charge diffusion study has been started using YAG-Laser system
- Delay of switching due to the signal collection time had been observed.  
This is supposed to be the effect of diffused electrons from neutral region.
- Quantitative measurement and analysis will be necessary at faster readout operating condition.



# Plan and Schedule

## ■ Thin wafer

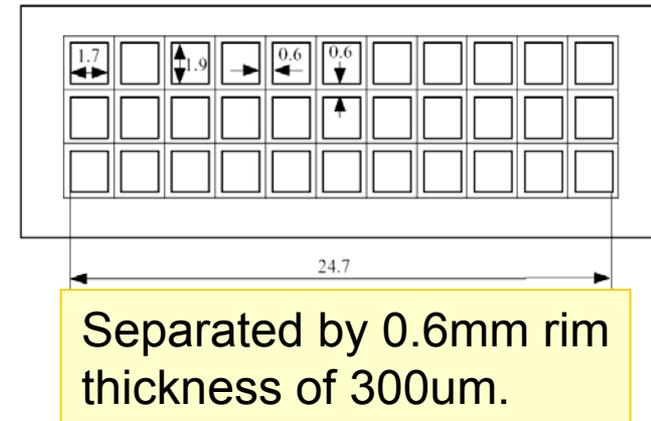
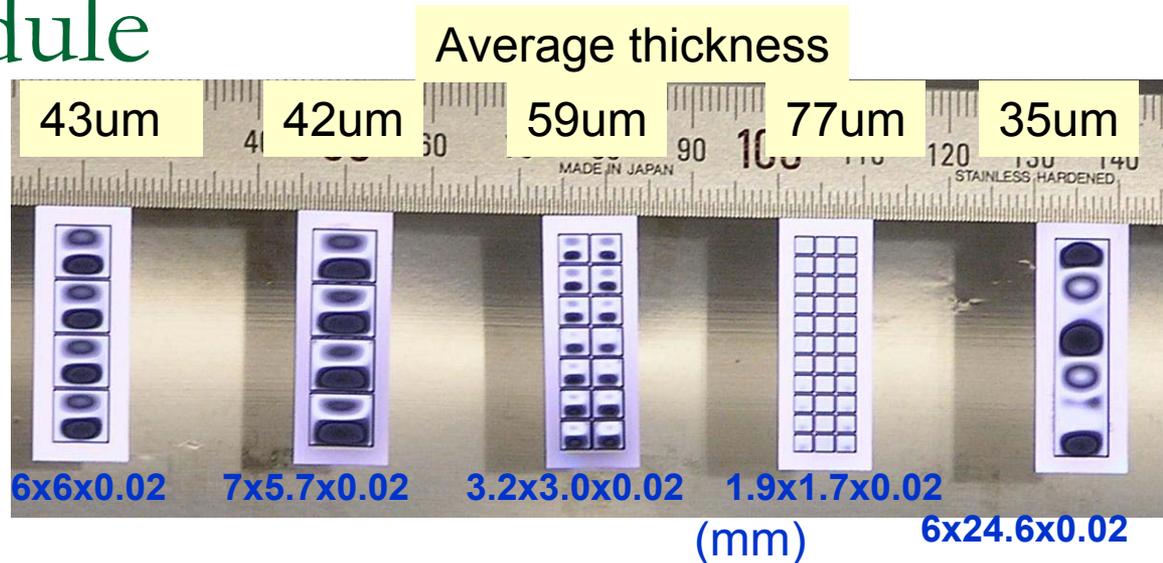
- Mechanical strength
- Electrical property
- Physics impact

## ■ Radiation damage

- Effect of faster readout
- Spatial resolution (Laser)
- Thin wafer stability (S7960)

New thin wafers based S7960 Hamamatsu K.K have been delivered. Those are partially thinned with supporting rims.

The fast readout DAQ for R&D is being developed and used for fast readout studies. (12bits-20MSPS)



# Radiation damage study (Conditions)

## ■ Background sources

- Incoherent  $e^+e^-$  pair – Beam beam interaction
  - At  $R=15\text{mm}$ ,  $B=4\text{Tesla}$ ,  $1.5 \times 10^{11}\text{hit/cm}^2/\text{yr}$
- Neutron – Backscattering from beam extraction line
  - $\sim 10^9/\text{cm}^2/\text{yr}$

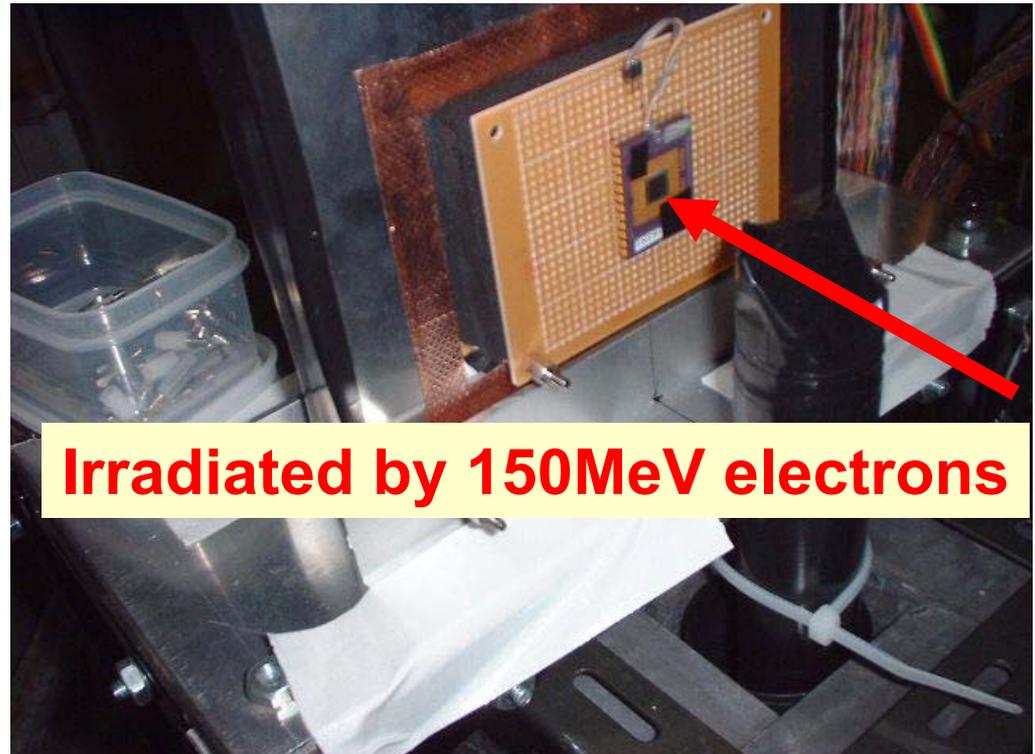
## ■ Damage in CCDs

- Surface damage -- Increase of dark current
  - Charged layer formed on the insulator interface by the ionization particles
- Bulk damage – increase of CTI, Hot pixels, RTS etc.
  - Trapping centers formed in the bulk by non ionizing energy loss

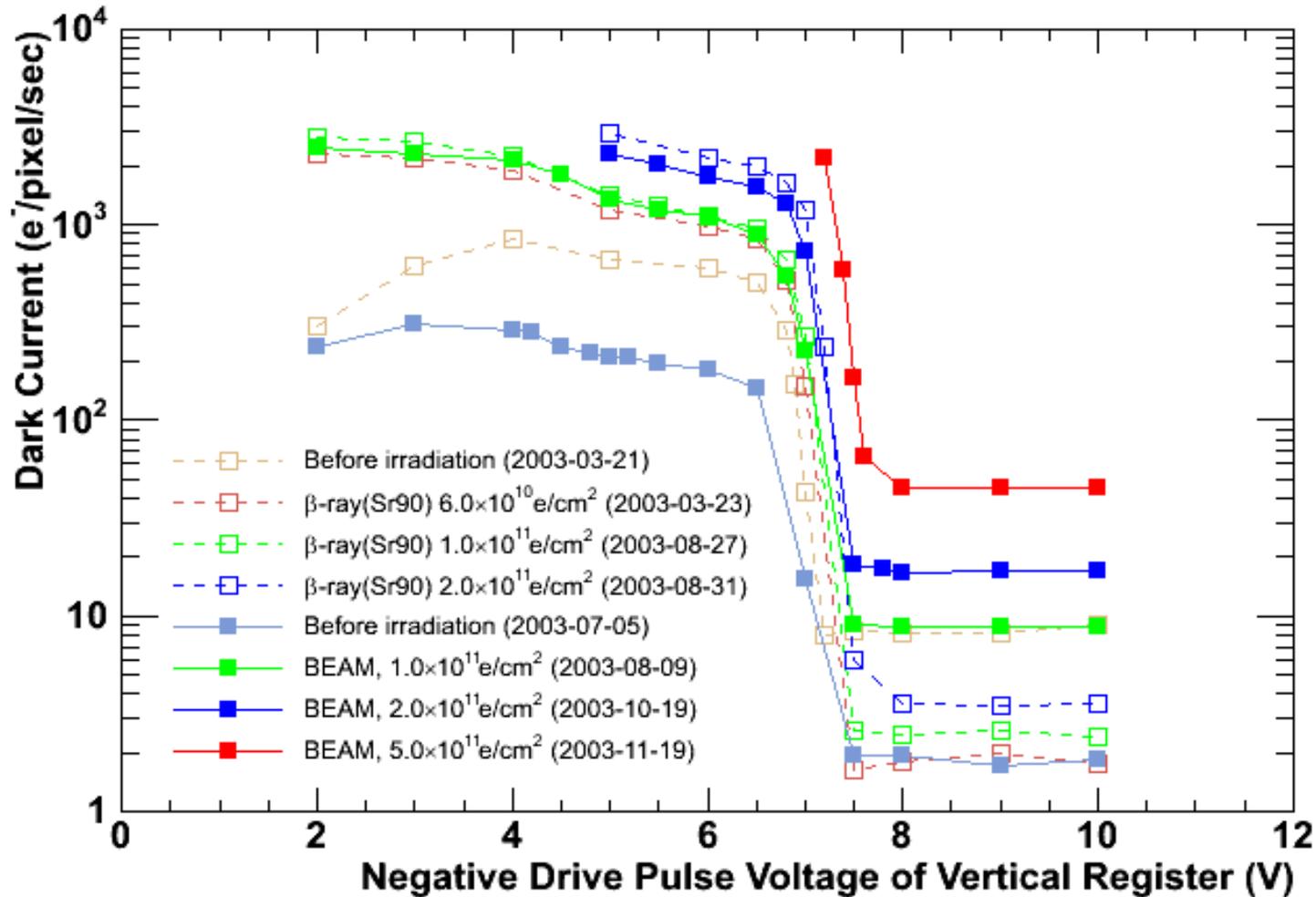
**Surface damage can be treated by Flat band voltage shift, but bulk damage will be serious.**

# Experimental setup

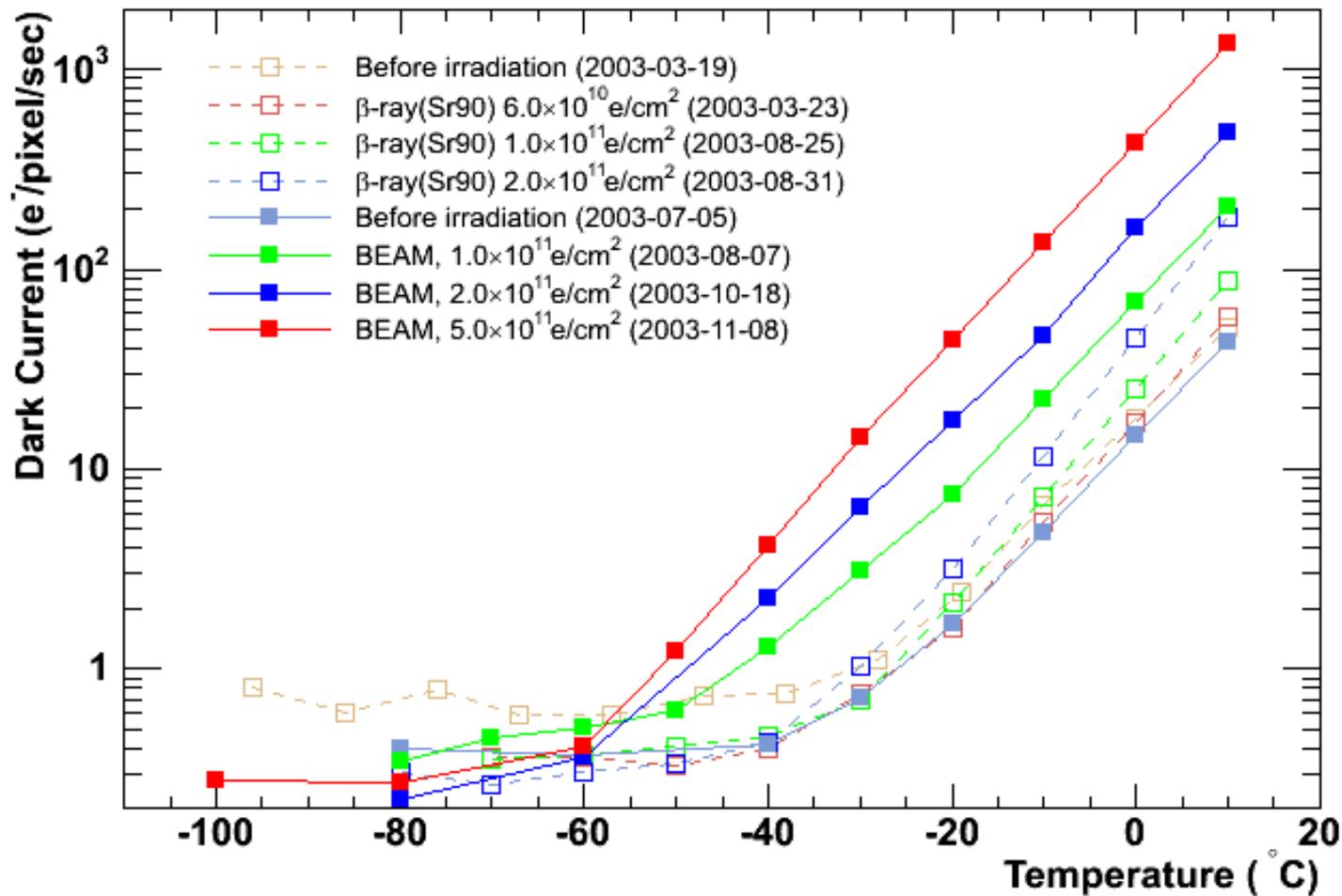
- Jul./Oct.2003:  
High energy electron irradiation test at LNS (Tohoku Univ.)
  - Hamamatsu Photonics K.K.
    - S5466
    - 2 phase CCDs
    - 256x256 pixels
    - 250kpix/s
    - R/O cycle 2sec
  - Irradiation condition
    - 150 MeV electrons
    - Room temperature
    - w/o bias/clocking
  - CTI measurement
    - Fe-55 5.9keV Mn Xray
    - using single pixel events



# Flat band voltage shift

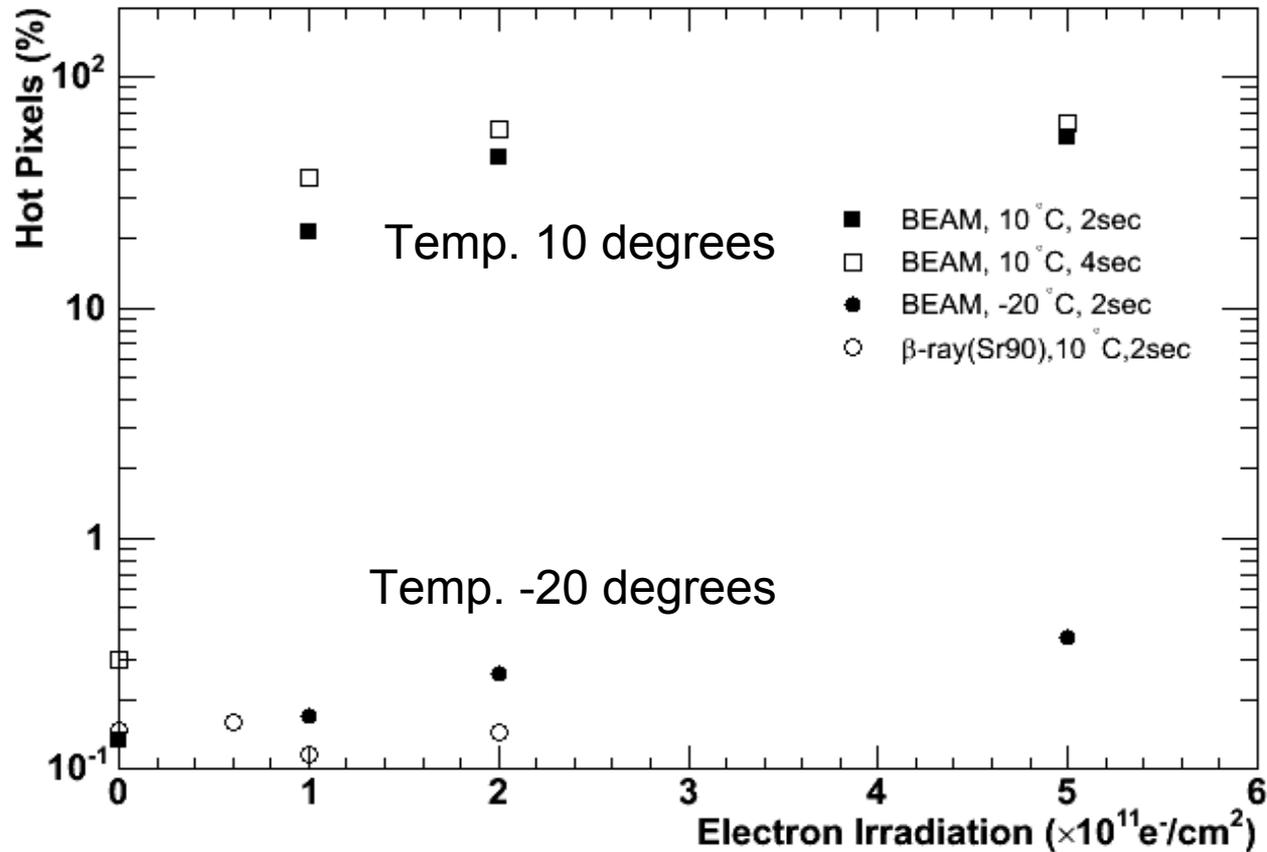


# Dark current



# Hot pixel

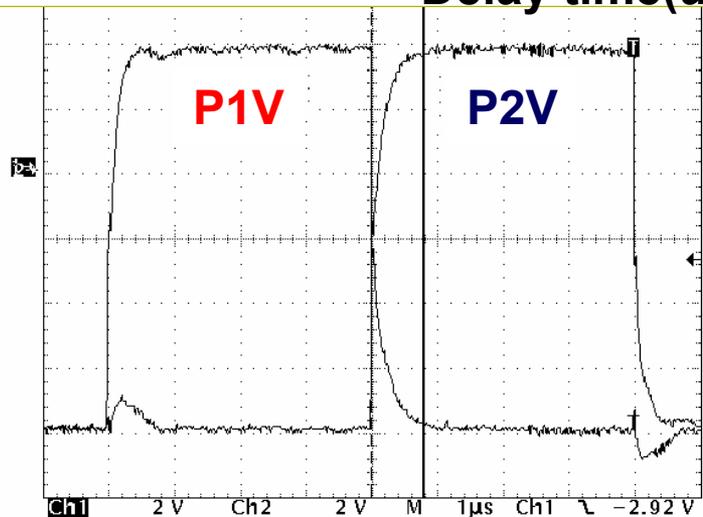
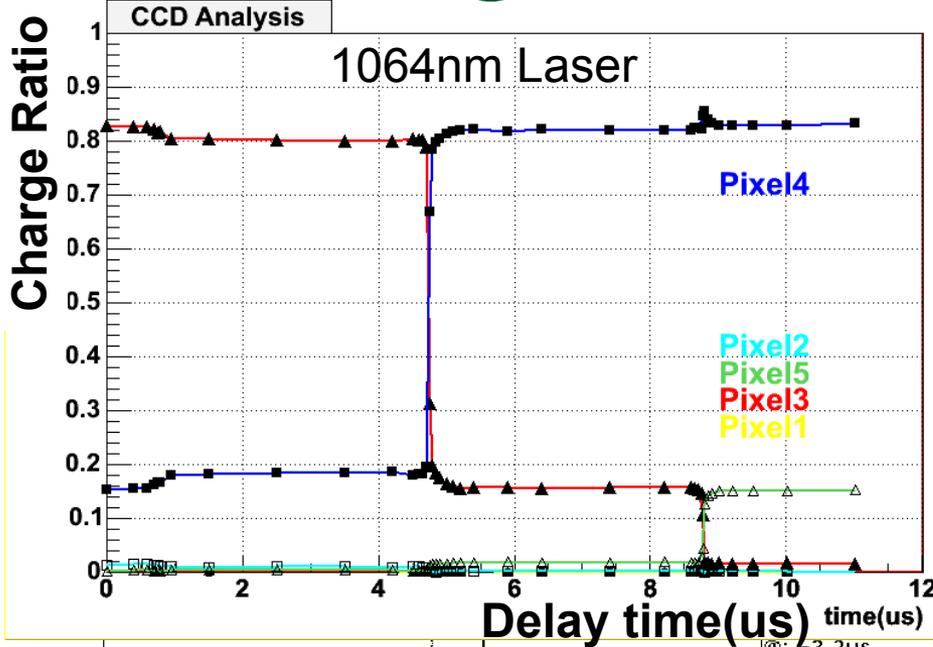
Number of hot pixels will be reduced by the cooling and the faster readout cycle.



By cooling to -20 degrees, hot pixels suppressed to < 0.5 %.

By faster readout cycle, 6.7ms, hot pixels are suppressed.

# Wide range time scanning



Vertical Clock

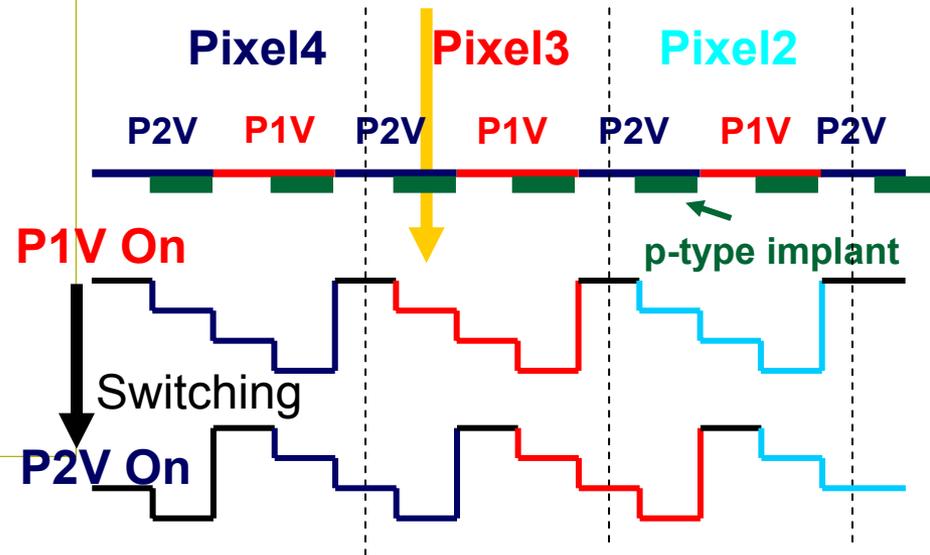
12 Dec 2003  
00:07:30  
LOW2004 in Paris

Hamamatsu S5466

2-Phase CCD

Laser injection

4x4µm spot on the p-type implant.



The timing of laser injection was delayed to estimate signal collection time.

Result of wide range timing scanning follows vertical clock signatures.

H.Takayama

# Short range timing

Short range scanning around P1V/P2V switching.

P1V-P2V switching done in 10ns, but charge switching needs 50ns. This will be explained by an afterimage.

